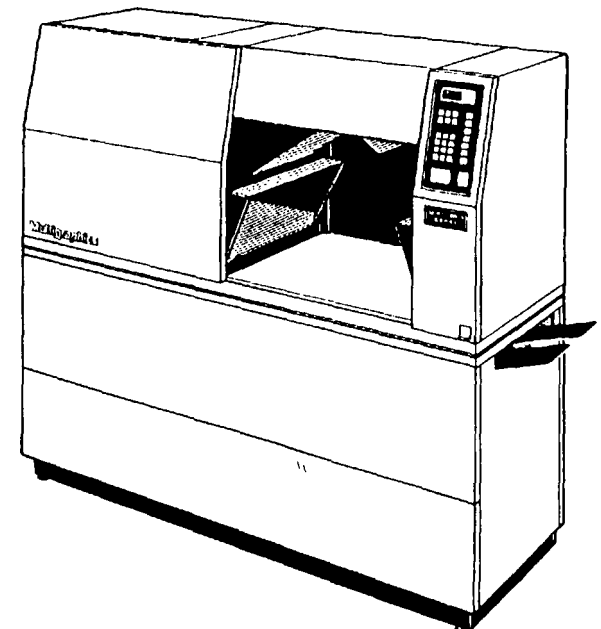


HP-4364-MM
Rev. 04/97

EP888/SP890 PLATEMAKER

parts catalog



AM/₀ **Multigraphics.**
Service Publications

explanatory notes

ALWAYS USE PART NUMBER AND DESCRIPTION WHEN ORDERING PARTS. DO NOT ORDER BY KEY NUMBER.

GENERAL

This illustrated Parts Catalog has been prepared to assist in identification of parts which require replacement as a result of wear, damage or loss.

PARTS GROUPS

A group shows a main physical sub-assembly. Each group comprises an itemized illustration and a list of parts shown in the illustration.

KEY

Every part or assembly listed has a key number which corresponds to the illustration. The key number for an assembly will appear in the illustration in a circle near the appropriate parts.

A suffix (A to Z, with the exception of I and O) may be added to the key number for parts which are identical as far as installation and function are concerned, but which differ in part, e.g. motors for different voltages (also relays, solenoids, etc.).

999 key numbers are given for parts not shown in the illustration.

PART NUMBER

Always use the full part number when ordering parts.

DESCRIPTION

This column includes the names of the parts in the group. Parts which require permanent riveting, welding or assembly in jigs or fixtures will be furnished assembled and not called out separately in the list.

QTY

This column shows the quantity of each part in the assembly.

PART CHANGES

Addendums or Amendments are issued when a new part is added or a part number is changed. Add or replace these new pages (with the word Amendment or Addendum printed along the bottom of the page) in the parts catalogs.

NUMERICAL INDEX

This section lists the parts numbers in numerical order and gives the drawing number (group number) and key number for identification.

SPECIAL NOTES

If a note number (NT) appears to the right of the quantity (QTY) column, reference should be made to the appropriate note at the end of the group listing.

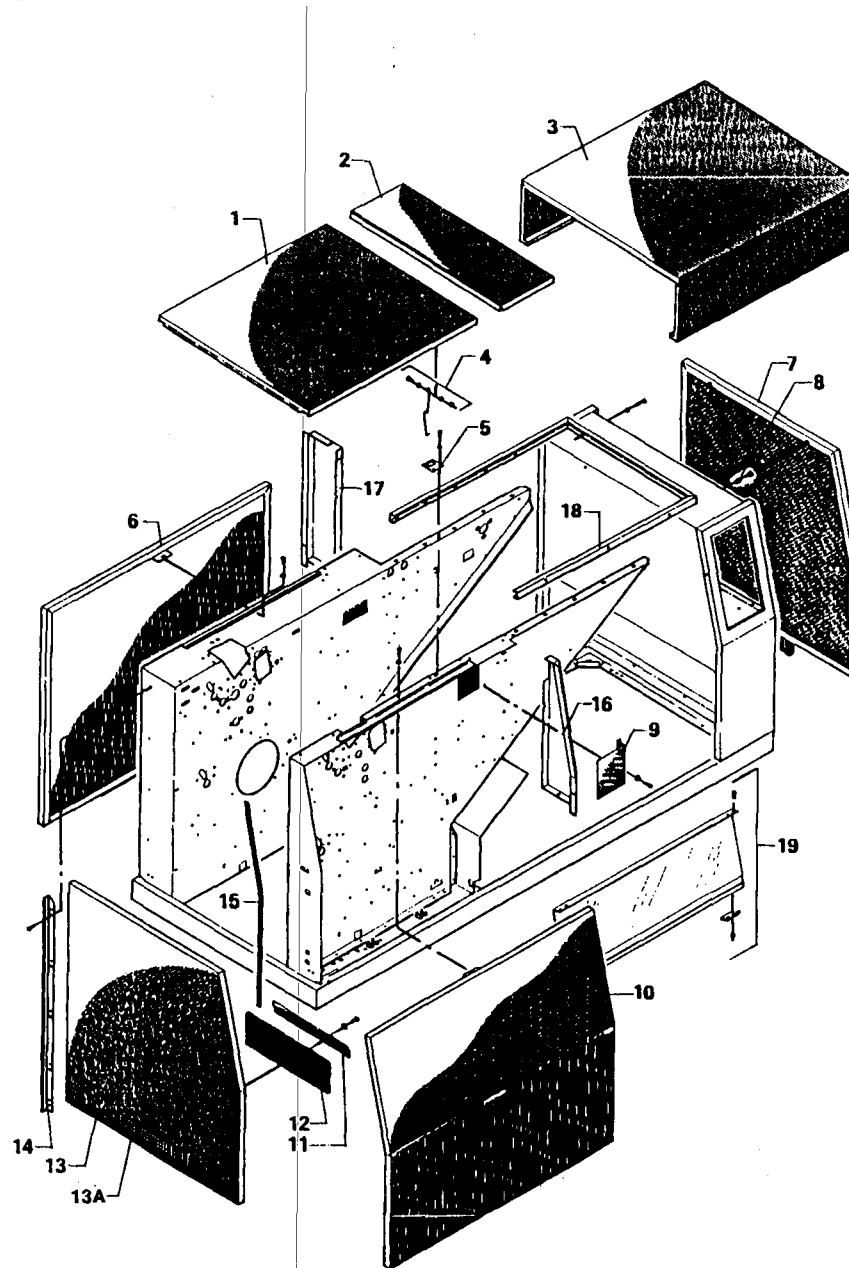
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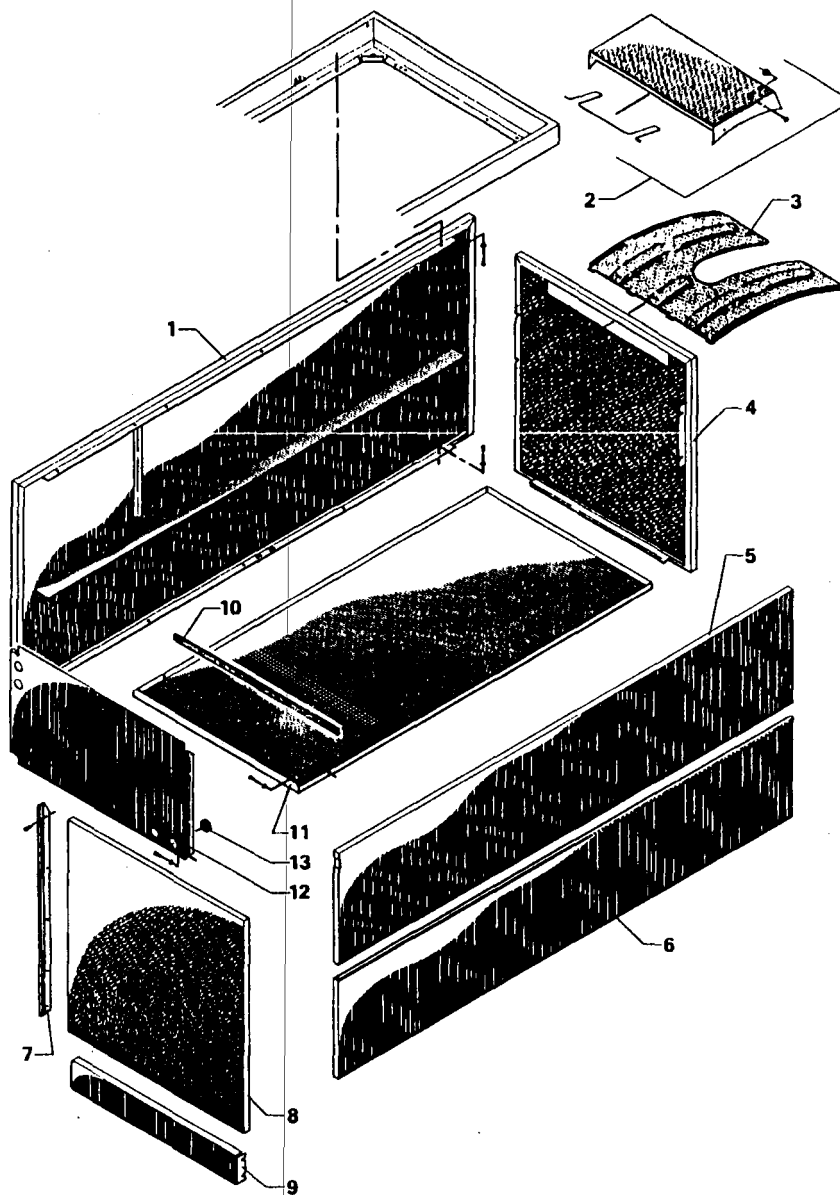
GROUP 1 - Body Assembly, Upper - EP888/SP890



GROUP 1 - Body Assembly, Upper - EP888/SP890

KEY	PART NUMBER	• DESCRIPTION
1	037-948-367	DOOR, UPPER
2	026-056-367	PANEL, TOP
3	037-942-367	COVER, OPTICS
4	258-394-000	SUPPORT, TOP LID COMPL.
5	041-901-003	BRACKET
6	037-961-367	PANEL, BACK, UPPER
7	037-959-367	PANEL, CPU, RIGHT
8	055-479-000	BEARING
9	039-073-003	PLATE
10	037-960-367	PANEL, FRONT, UPPER
11	042-280-003	HOLDER, AIR FILTER
12	058-940-000	FILTER, AIR
13	037-971-367	DOOR, UPPER
13A	240-230-000	PANEL W/HINGE
14	026-050-367	ANGLE, HINGE
15	059-452-000	MAGNETIC STRIP W/TAPE 0,73 M
16	037-966-367	PANEL, FRONT
17	037-974-367	PANEL, REAR
18	037-955-003	REST, COVER OPTICS
19	245-024-000	LIGHT SHIELD, COMPL. SMOKED PLEXIGLASS

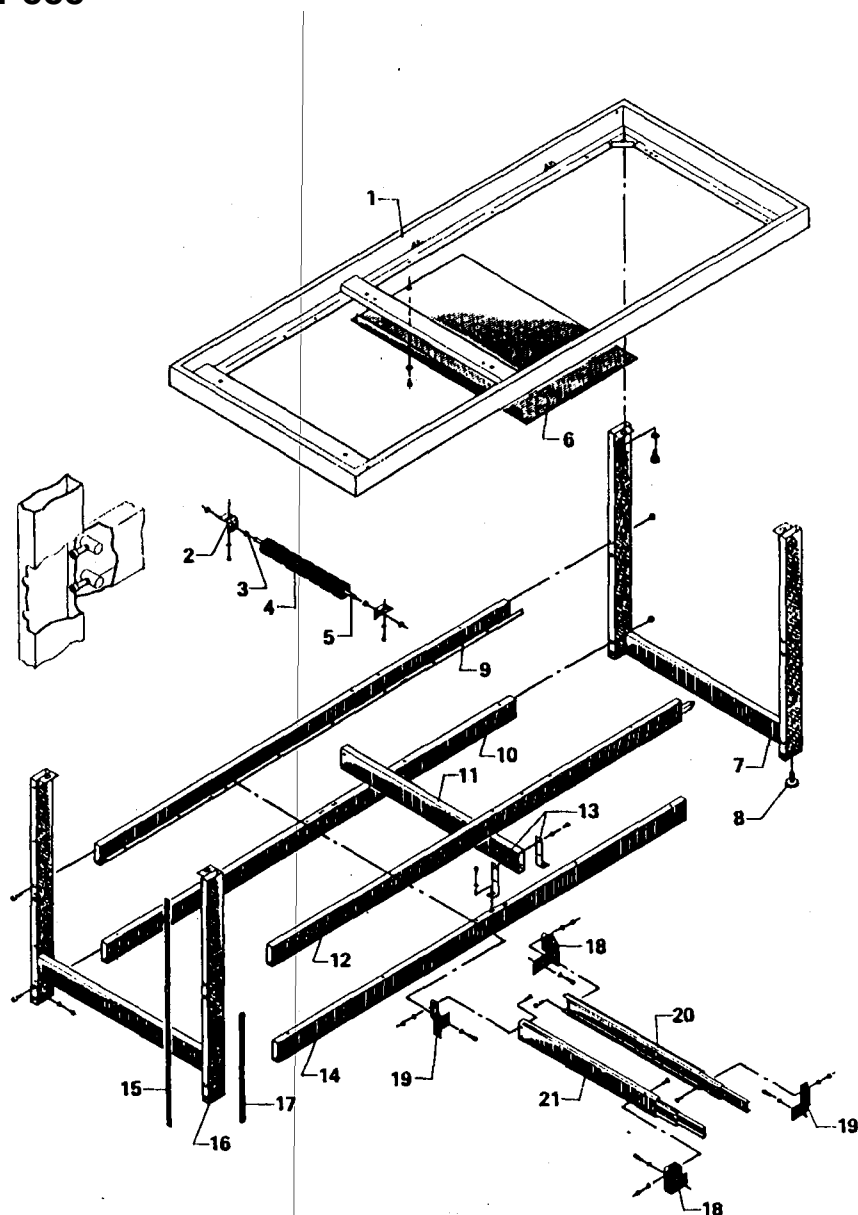
GROUP 2 - Body Assembly, Lower - EP888/SP890



GROUP 2 - Body Assembly, Lower - EP888/SP890

KEY	PART NUMBER	DESCRIPTION
i	037-931-367	PANEL, BACK, LOWER
	258-395-000	COVER, EXIT TRAY
3	026-087-000	TRAY, EXIT
4	037-962-367	PANEL, EXIT
5	240-181-000	DOOR, LOWER, COMPLETE
6	037-921-367	PANEL, FRONT, LOWER
7	026-072-367	ANGLE, LOWER W/HINGES
8	037-972-367	PANEL, LEFT, LOWER
9	026-036-003	PANEL, FORK LIFT
10	026-102-003	ANGLE, SHIELD
11	034-060-003	BED PLATE LOWER
12	034-061-003	PARTITION COVER, LOWER
13	450-133-000	NIPPLE
999	025-499-024	INTERLOCK KEY

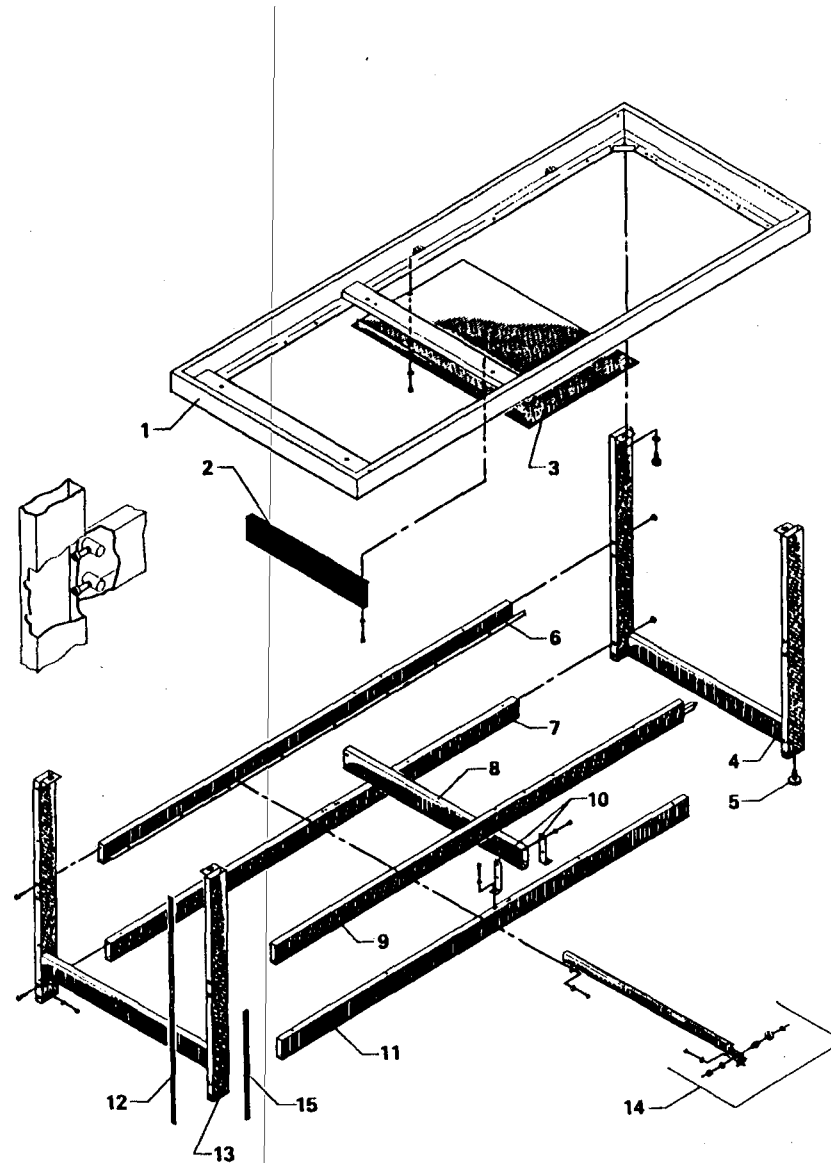
GROUP 3 - Leg Assembly - EP888



GROUP 3 - Leg Assembly - EP888

KEY	PART NUMBER	DESCRIPTION
1	037-894-367	FRAME
	037-297-000	BRACKET
3	055-222-000	BEARING, 0 6,15
4	459-469-000	ROLLER, FOAM
5	054-622-000	SHAFT
6	039-542-003	COVER
7	037-899-003	LEGS, RIGHT
8	450-206-000	FOOT, ADJUSTABLE
9	258-397-000	MEMBER, BACK, UPPER
10	037-911-003	MEMBER, BACK LOWER
11	037-914-003	MEMBER, TRANSPORT
12	258-396-000	MEMBER, FRONT, UPPER
13	037-901-003	ANGLE TRANSPORT MEMBER
14	037-909-003	MEMBER, FRONT LOWER
15	403-028-000	STRIP, MAGNETIC, RLL.
16	037-900-003	LEGS, LEFT
17	058-371-000	FILLET
18	025-746-003	BRACKET
19	025-745-003	BRACKET
20	043-368-000	RAIL, RIGHT
21	043-369-000	RAIL, LEFT

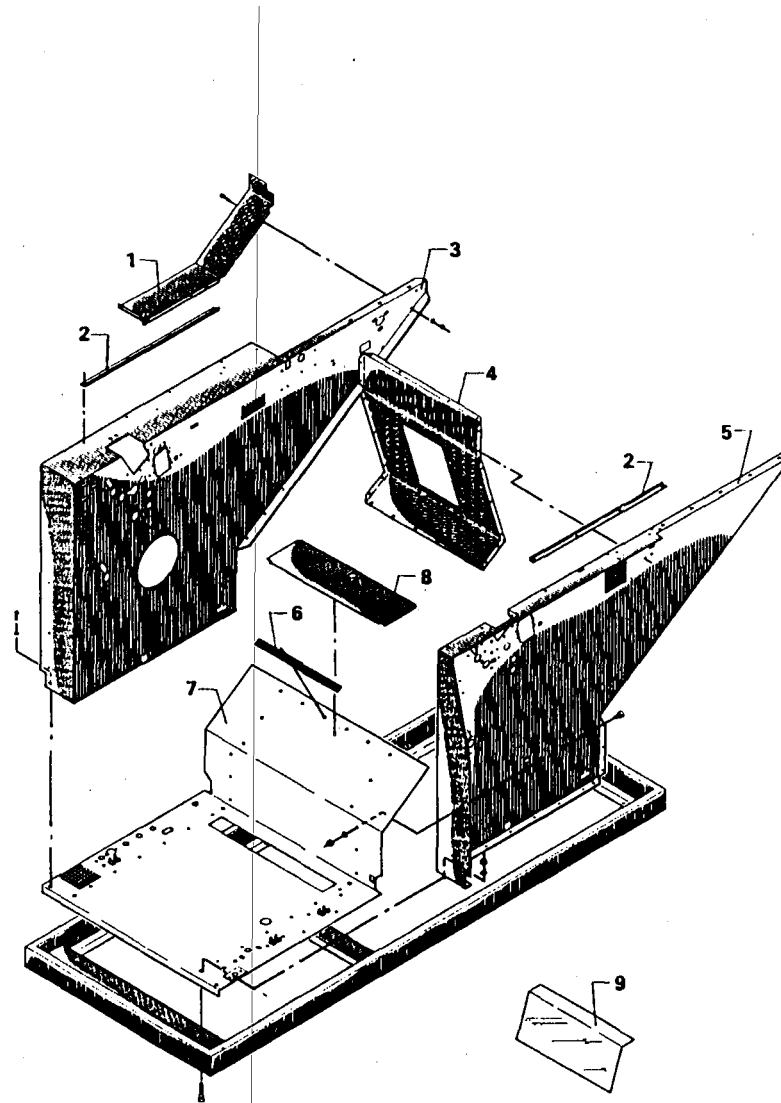
GROUP 3A - Leg Assembly - SP890



GROUP 3A - Leg Assembly - SP890

KEY	PART NUMBER	DESCRIPTION
	037-894-367	FRAME
2	039-261-000	GUIDE
3	039-542-003	COVER
4	037-899-003	LEGS, RIGHT
5	450-206-000	FOOT, ADJUSTABLE
6	258-397-000	MEMBER, BACK, UPPER
7	037-911-003	MEMBER, BACK LOWER
8	037-914-003	MEMBER, TRANSPORT
9	258-396-000	MEMBER, FRONT, UPPER
10	037-901-003	ANGLE TRANSPORT MEMBER
11	037-909-003	MEMBER, FRONT LOWER
12	403-028-000	STRIP, MAGNETIC, RLL.
13	037-900-003	LEGS, LEFT
14	240-074-000	RAIL ASSEMBLY, LEFT
15	058-371-000	FILLET

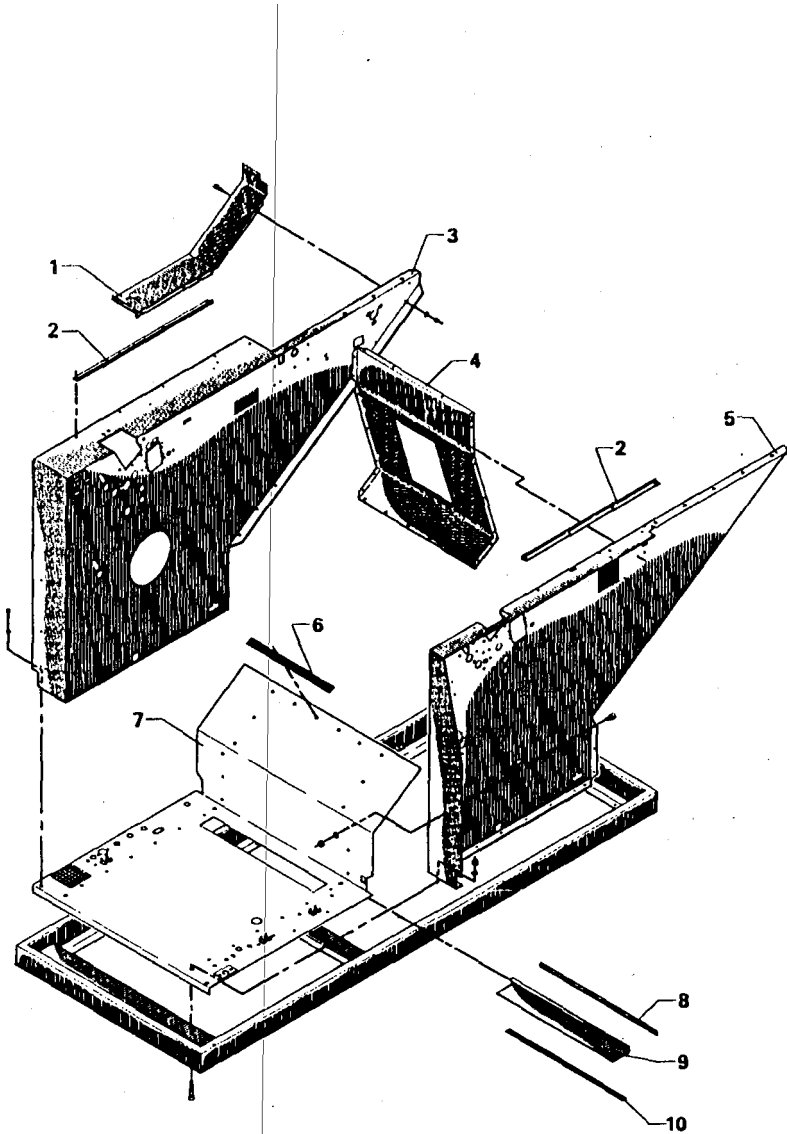
GROUP 4 - Chassis Assembly - EP888



GROUP 4 - Chassis Assembly - EP888

KEY	PART NUMBER	DESCRIPTION
1	037-950-003	COVER, OPTICAL DRIVE
	041-216-003	BRACKET
3	037-968-003	CHASSIS, BACK
4	037-694-003	PLATE, CHASSIS
5	037-967-003	CHASSIS, FRONT
6	039-544-000	SPACER
7	039-614-003	CHASSIS, BOTTOM
8	240-150-000	COVER
9	025-191-000	GUIDE, POLYESTER

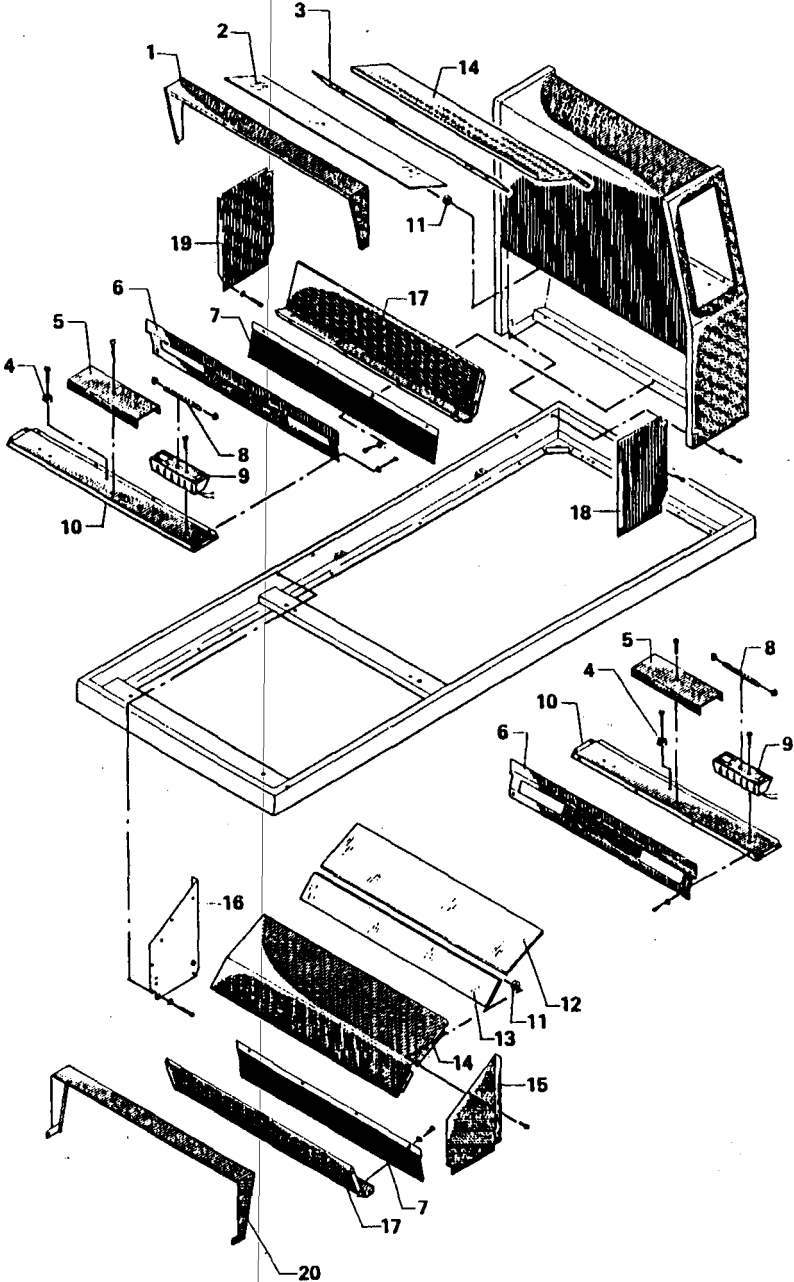
GROUP 4A - Chassis Assembly - SP890



GROUP 4A - Chassis Assembly - SP890

KEY	PART NUMBER	DESCRIPTION
1	037-950-003	COVER, OPTICAL DRIVE
'1)	041-216-003	BRACKET
3	037-968-003	CHASSIS, BACK
4	037-694-003	PLATE, CHASSIS
5	037-967-003	CHASSIS, FRONT
6	039-544-000	SPACER
7	039-614-003	CHASSIS, BOTTOM
8	403-028-000	STRIP, MAGNETIC, RLL.
9	039-677-003	COVER, BOTTOM
10	403-425-000	STRIP, PROTECTING

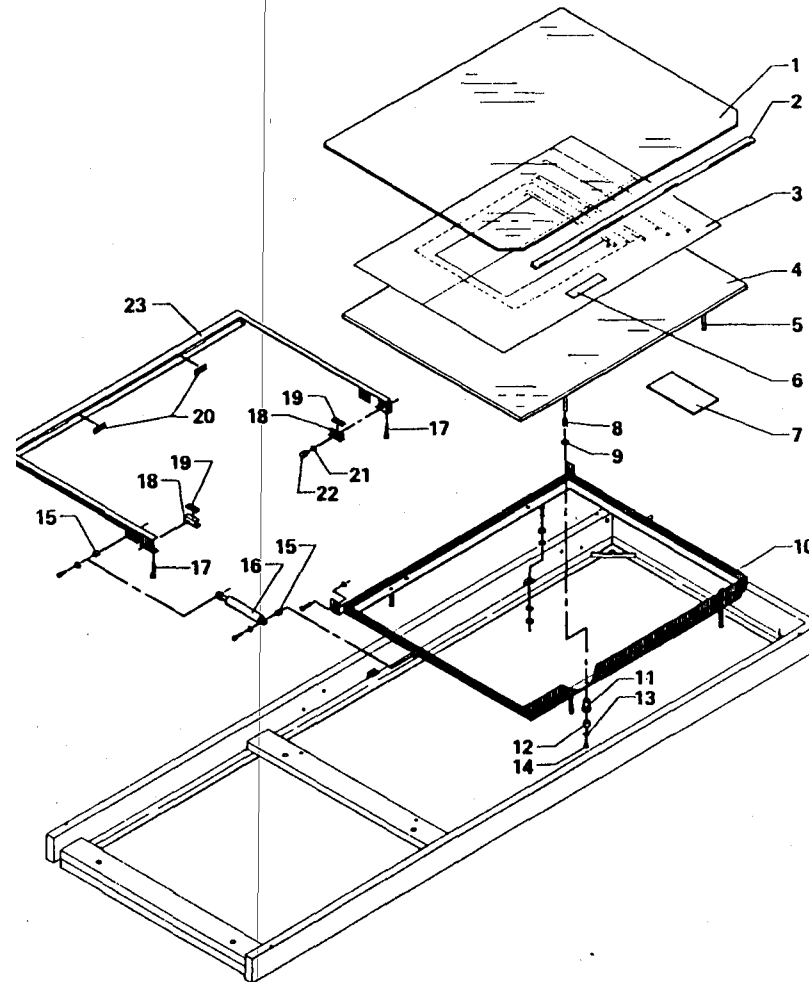
GROUP 5 - Illumination Assembly - EP888/SP890



GROUP 5 - Illumination Assembly - EP888/SP890

KEY	PART NUMBER	DESCRIPTION
1	045-173-003	SHADE, RIGHT
	046-133-000	REFLECTOR, UPPER, RIGHT
3	046-134-000	REFLECTOR, LOWER, RIGHT
4	412-200-000	TERMINAL STRIP
5	039-470-003	COVER, TERMINAL
6	039-476-140	DEFLECTOR, LEFT
7	037-348-003	PLATE
8	410-224-000	LAMP, 220 V, 500 W
9	061-008-000	HOUSING, LAMP
10	039-475-003	CHASSIS, LAMP
11	057-147-000	BUSHING, THREADED
12	046-120-000	REFLECTOR, UPPER, LEFT
13	046-119-000	REFLECTOR, LOWER, LEFT
14	039-469-003	FRAME, REFLECTOR
15	039-277-003	PLATE, CHASSIS
16	039-278-003	PLATE, CHASSIS
17	039-473-003	PLATE, CHASSIS
18	037-969-003	PLATE, CHASSIS, FRONT
19	037-970-003	PLATE, CHASSIS, BACK
20	045-172-003	SHADE, LEFT

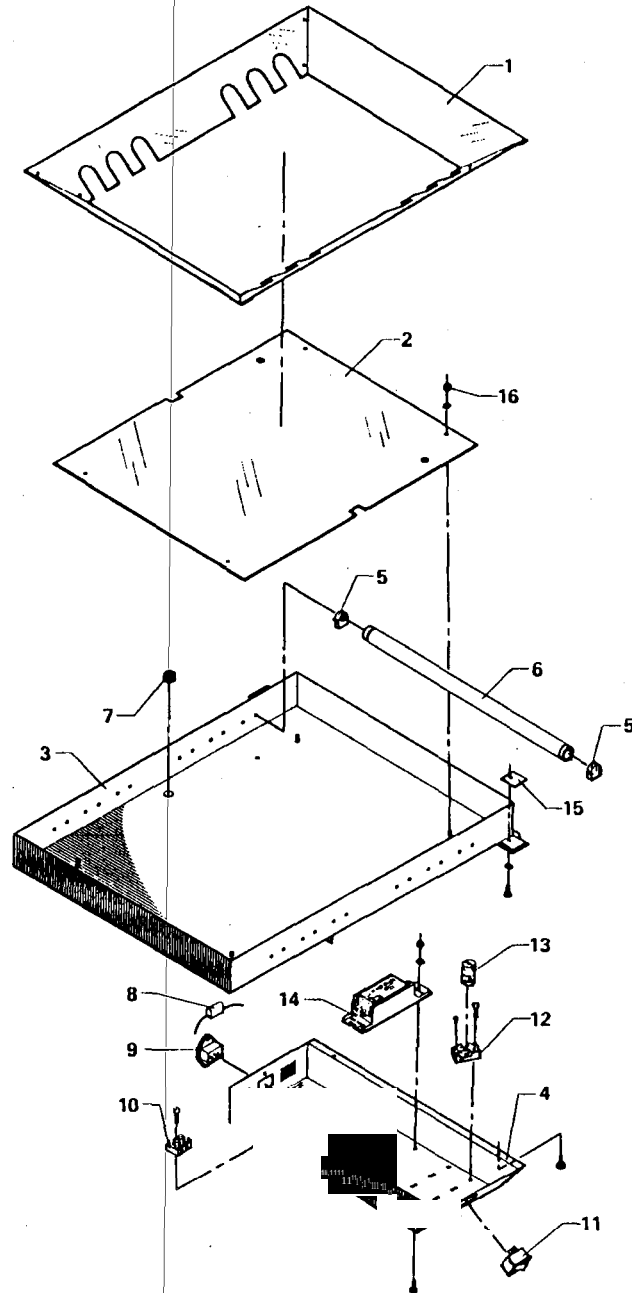
GROUP 6 - Copyboard Assembly - EP888/SP890



GROUP 6 - Copyboard Assembly - EP888/SP890

KEY	PART NUMBER	. DESCRIPTION
1	046-125-000	GLASS, LID
2	403-432-000	FILLET, PVC
3	072-721-000	SHEET, REGISTRATION, CM
	072-518-000	SHEET, REGISTRATION, INCH
4	046-124-000	GLASS, COPYBOARD
5	059-700-036	PIN
6	407-079-000	TAPE, SELF-ADHESIVE
7	025-472-000	SHIELD, BACKLIGHT
8	469-040-000	SPRING
9	468-507-000	WASHER, 0 5
10	039-644-003	FRAME, COPYBOARD
11	050-047-036	SCREW, ADJUSTMENT
12	468-501-023	WASHER, 0 5,3
13	057-257-000	BUSHING
14	461-304-023	SCREW, M3 X 6
15	057-247-000	SPACER
16	459-533-000	GAS PISTON 60N
17	462-250-000	SCREW, ALLEN, M4 X 20
18	041-879-003	ANGLE
19	059-701-000	PAD, RUBBER
20	059-027-000	PAD, RUBBER
21	468-400-024	WASHER, 0 4,3
22	462-506-024	SCREW, M4 X 5
23	039-643-003	FRAME, GLASS

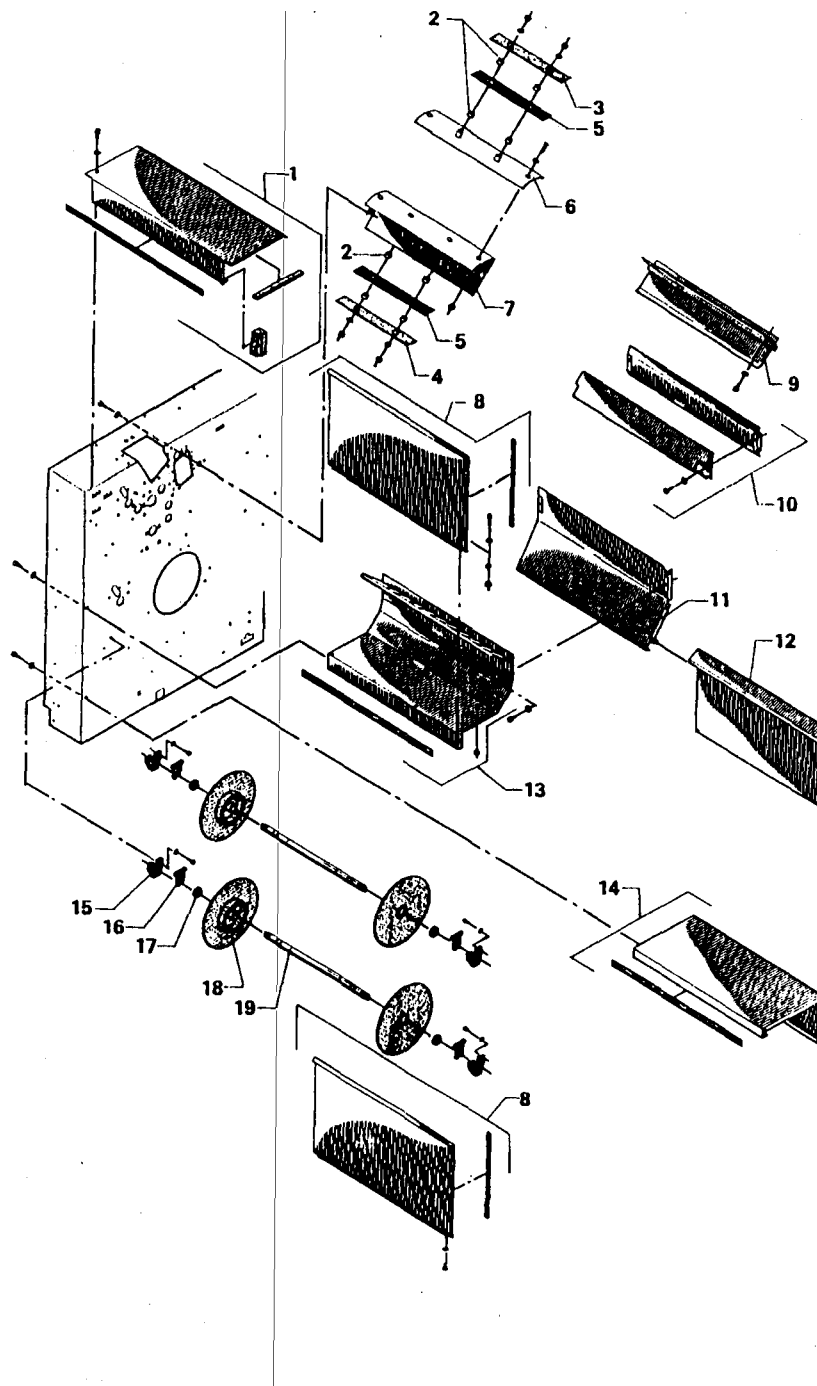
GROUP 7 - Backlight Assembly - EP888/SP890



GROUP 7 - Backlight Assembly - EP888/SP890

KEY	PART NUMBER	DESCRIPTION
1	039-663-000	REFLECTOR
2	039-666-000	REFLECTOR, BOTTOM
3	039-661-003	CHASSIS
4	039-409-003	CHASSIS
5	410-424-000	SOCKET
6	4/0-2/5-000	TUBE, TL 13/33W
7	450-032-000	NIPPLE
8	415-108-000	RC-UNIT, 0,1UF 100 OHM
9	411-501-000	RECEPTACLE
10	412-214-000	TERMINAL STRIP, 3 POL.
11	411-117-000	SWITCH
12	410-400-000	SOCKET, IGNITER
13	414-902-000	IGNITER/50 HZ
13	414-919-000	IGNITER/60 HZ 240V UL/CSA
14	4/4-425-000	COIL, CHOKE
15	044-192-000	CLAMP
16	051-030-000	NUT

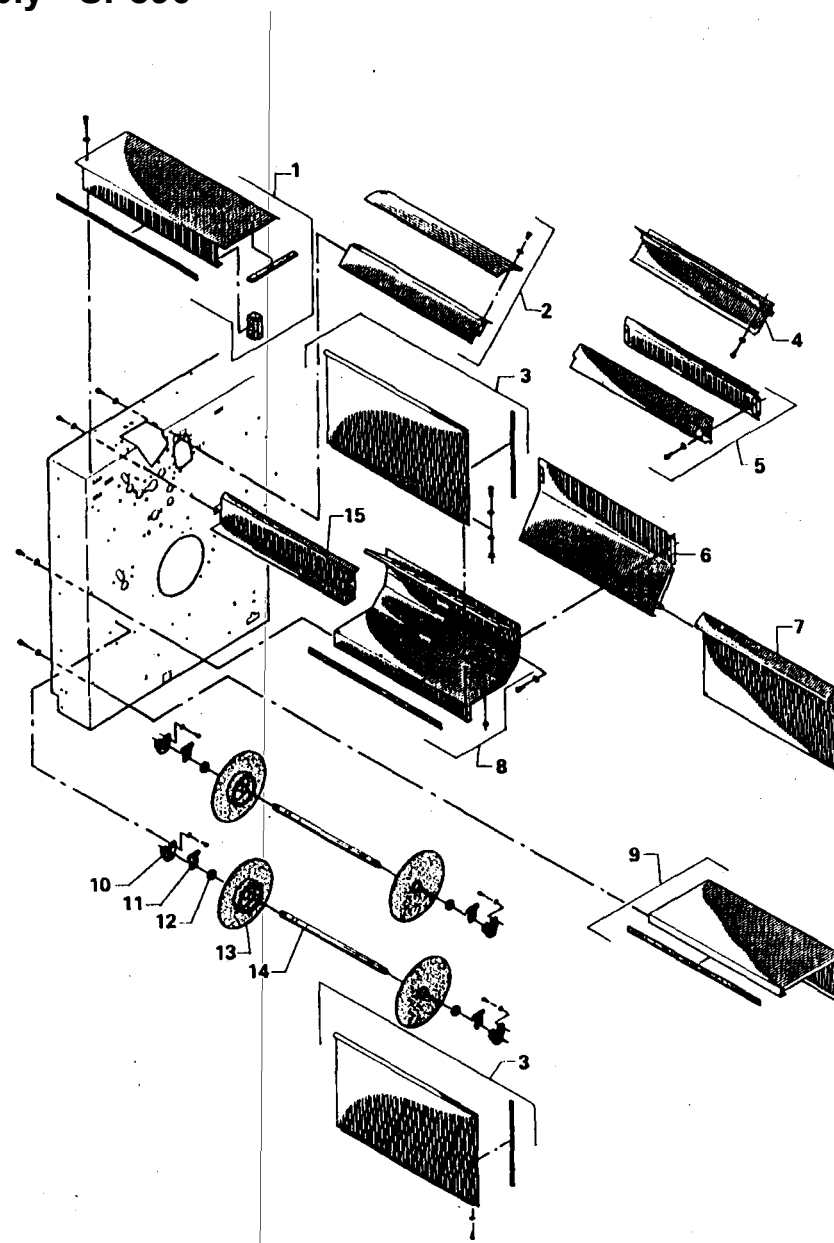
GROUP 8 - Magazine Assembly - EP888



GROUP 8 - Magazine Assembly - EP888

KEY	PART NUMBER	DESCRIPTION
	240-176-000	LIGHT COVER, UPPER MAGAZINE
2	468-306-000	WASHER, FIBRE
3	296-318-000	SENSOR
4	296-319-000	TRANSMITTER BOARD SENSOR, RECEIVER BOARD
5	025-201-000	INSULATION
6	039-700-000	GUIDE, LEFT
7	039-698-002	GUIDE, RIGHT
8	240-172-000	COVER, MAGAZINE, COMPL.
9	021-164-002	GUIDE, COMPL.
10	240-084-000	GUIDE, COMPL.
<i>ii</i>	039-417-003	COVER, UPPER
12	039-520-003	COVER, LOWER
13	240-179-000	COVER, UPPER MAGAZINE
14	039-543-003	AIR-DUCT
15	459-230-000	BEARING
16	025-110-000	CLIP, LOCKING
17	057-174-000	SPACER, 1/8"
18	059-559-000	CAP, SUPPLY ROLL 2 3/4"
	059-672-000	CAP, SUPPLY ROLL 3"
	059-306-000	CAP, SUPPLY ROLL 3 3/4"
	025-129-000	CAP, SUPPLY ROLL 4,5" - 114,5 MM
19	054-602-024	SHAFT, SUPPLY ROLL
999	296-531-000	SPLICE SENSOR

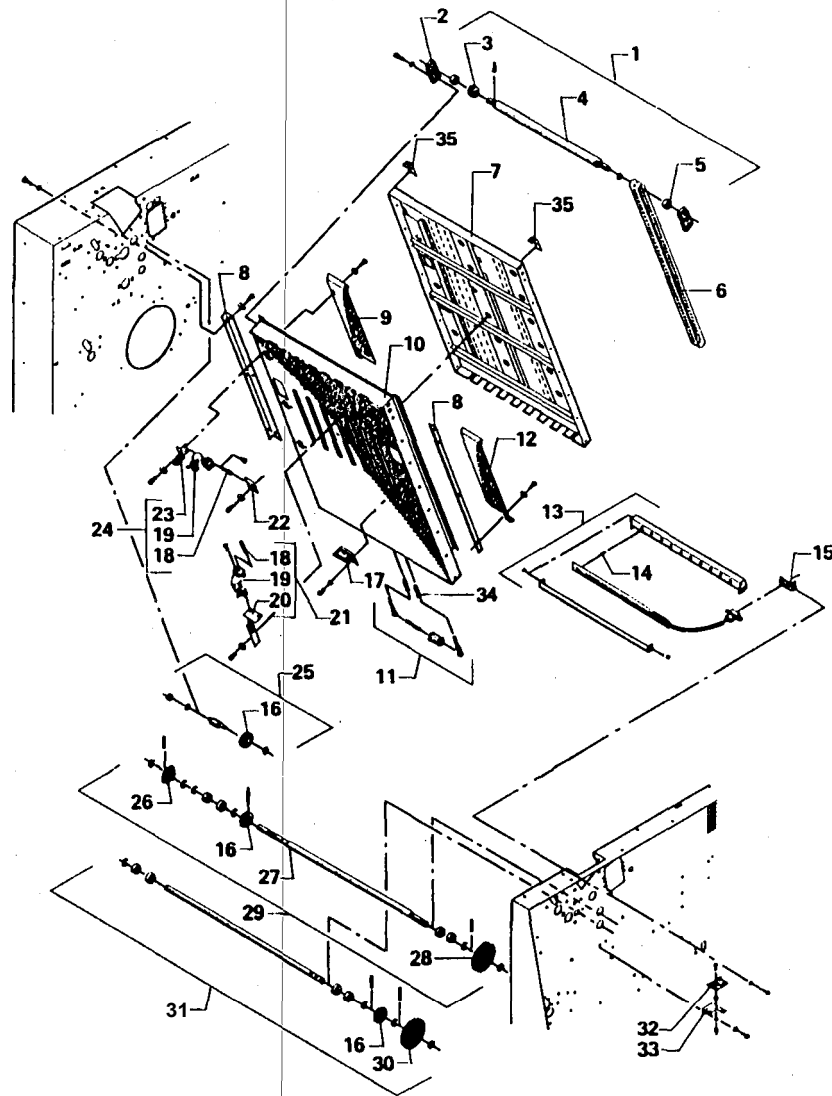
GROUP 8A - Magazine Assembly - SP890



GROUP 8A - Magazine Assembly - SP890

KEY	PART NUMBER	DESCRIPTION
1	240-176-000	LIGHT COVER, UPPER MAGAZINE
¹	240-002-000	GUIDE
3	240-172-000	COVER, MAGAZINE, COMPL.
4	021-164-002	GUIDE, COMPL.
5	240-084-000	GUIDE, COMPL.
6	039-417-003	COVER, UPPER
7	039-520-003	COVER, LOWER
8	240-179-000	COVER, UPPER MAGAZINE
9	039-543-003	AIR-DUCT
10	459-230-000	BEARING
11	026-413-000	CLIP, LOCKING
i2	057-174-000	SPACER, 1/8"
13	059-559-000	CAP, SUPPLY ROLL 2"3/4
i4	054-602-024	SHAFT, SUPPLY ROLL
15	037-280-003	SHIELD

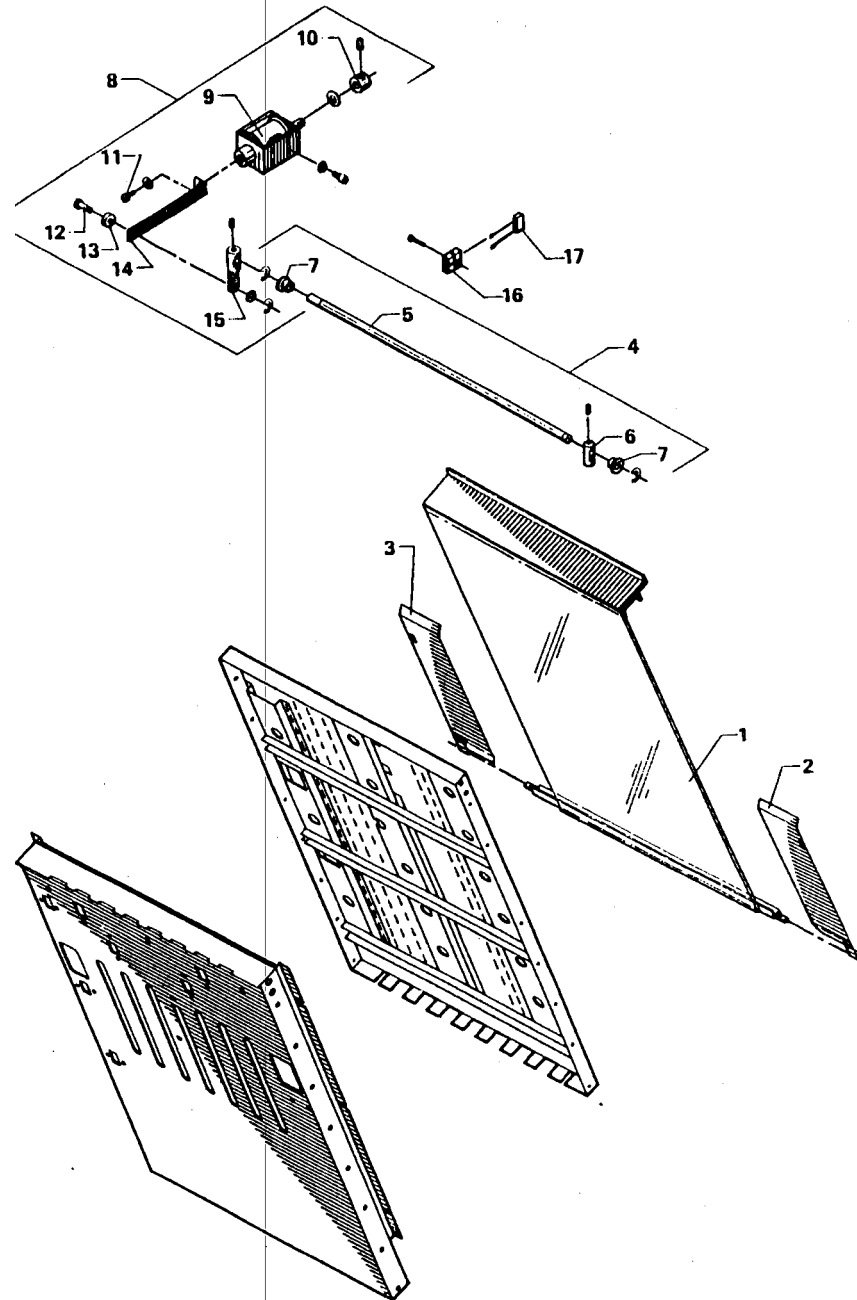
GROUP 9 - Exposure Plane Assembly - EP888/SP890



GROUP 9 - Exposure Plane Assembly - EP888/SP890

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	258-402-000	ROLLER, DRIVE ASS'Y	18	410-211-000	LAMP HALOGEN, 20 W/24 V TOS/N0772
2	055-282-000	BRACKET, BEARING		410-232-000	LAMP HALOGEN, 20W/12VS/N0773 & UP
3	030-090-000	GEAR	19	410-423-000	SOCKET
	022-251-000	ROLLER, DRIVE	20	041-492-003	BRACKET
5	451-009-000	BEARING, BALL	21	262-073-000	REGISTRATION LIGHT TOP
6	025-964-000	BELT, CONVEYOR	22	041-895-003	COVER
7	038-208-024	EXPOSURE PLANE, FRONT	23	041-894-003	BRACKET
8	041-568-003	ANGLE, EXP. PLANE	24	262-074-000	REGISTRATION LIGHT SIDE
9	059-934-003	GUIDE, REAR	25	255-008-000	JOURNAL, COMPL.
10	037-032-024	EXPOSURE PLANE, REAR	26	030-211-000	SPROCKET
11	260-000-000	ROLL, BELT, ASSY	27	054-282-000	SHAFT, M
12	059-983-003	GUIDE, FRONT	28	030-212-000	GEAR, 48T
13	240-158-000	TRIMMING LIGHT ASSEMBLY	29	254-021-000	SHAFT, M, ASSY
14	296-507-000	BOARD, TRIMMING LIGHT	30	056-157-000	CHOPPER, WHEEL
	410-914-000	LAMP, MICRO	31	254-022-000	SHAFT, COUNTER ASSEMBLY
	410-232-000	28V 40MA LAMP, 12V	32	296-348-000	BOARD, COUNTER
15	041-901-003	BRACKET	33	041-849-003	BRACKET
16	030-090-000	GEAR	34	035-099-000	SPRING 0 6, 5
17	041-896-003	BRACKET	35	059-346-000	STRIP

GROUP 10 - Anticurl Assembly - EP888/SP890



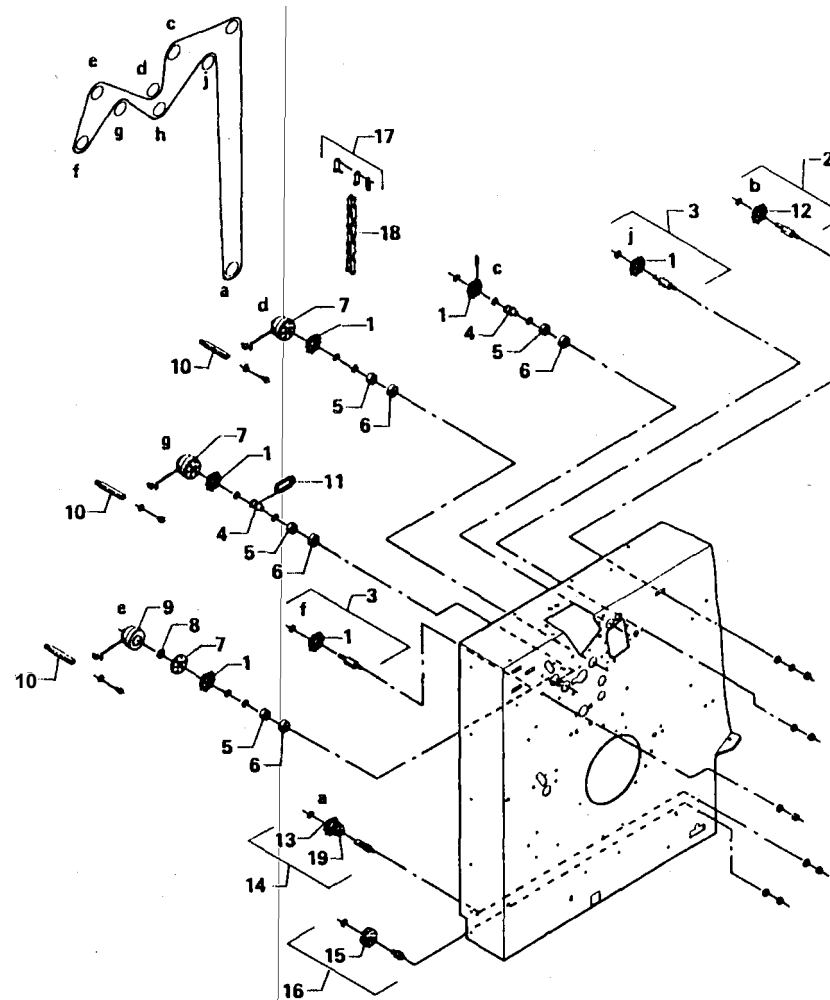
GROUP 10 - Anticurl Assembly - EP888/SP890

KEY	PART NUMBER	DESCRIPTION
	258-335-000	FILM PLANING KIT
1	046-178-000	GLASS PLATE, COMPL.
9	025-632-002	GUIDE, FRONT
3	025-166-002	GUIDE, REAR
4	081-361-000	FLAP/LINKAGE SYSTEM
5	054-599-000	SHAFT
6	043-253-000	ARM
7	055-014-000	BEARING, 0 8,1
8	081-363-000	SOLENOIDE, ASSEMBLY
9	413-220-000	SOLENOIDE, 24V DC
10	057-541-000	BUSHING, LIMIT
11	461-605-000	SCREW, NYLON 116 X 12
12	055-427-000	JOURNAL
13	057-554-000	SPACER
14	037-133-000	ARM, CONNECTING, COMPL.
15	043-252-024	ARM
16	412-200-000	TERMINAL STRIP
17	065-696-000	FILTER, NOICE

GROUP 11 - Main Drive Components - EP888

KEY	PART NUMBER	DESCRIPTION
1	030-207-000	SPROCKET WHEEL Zi5 WO SLOT
	030-211-000	SPROCKET WHEEL Zi5 MUSLIN FOR DRIVE PIN
2	255-006-000	TENSIONER, CHAIN
3	255-007-000	TENSIONER, CHAIN
4	060-070-000	BEARING
5	451-009-000	BEARING, BALL
6	055-202-000	BALL BEARING HOUSE
7	225-142-000	CLUTCH ASSY
10	043-190-000	JOURNAL, CLUTCH
11	035-051-000	SPRING
12	030-343-000	SPROCKET
13	452-039-000	CHAIN, LINK
14	025-123-000	CHAIN

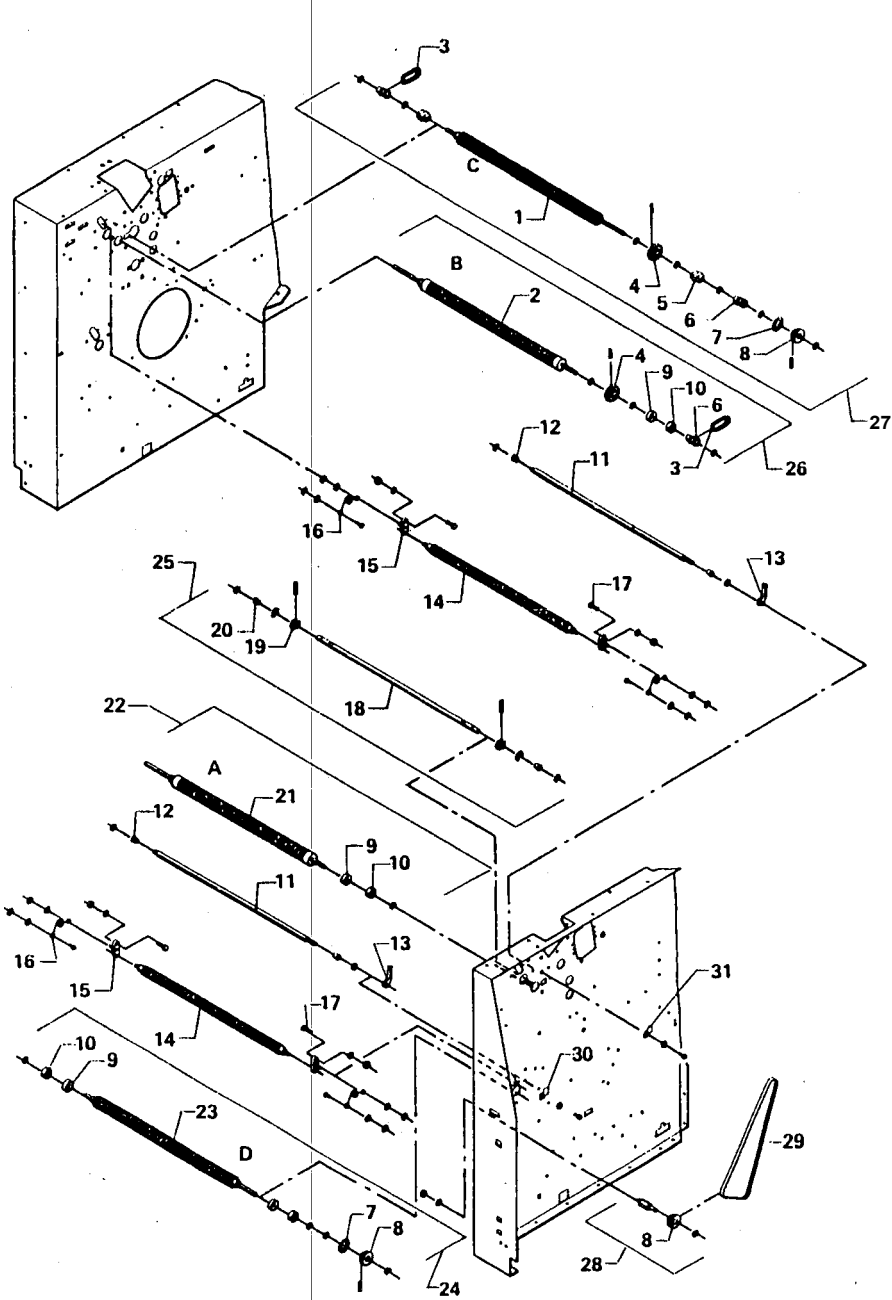
GROUP 11A - Main Drive Components - SP890



GROUP 11A - Main Drive Components - SP890

KEY	PART NUMBER	DESCRIPTION
1	030-207-000	SPROCKET WHEEL Z15 MO SLOT
	030-211-000	SPROCKET WHEEL Z15 1/41/ SIN FOR DRIVE PIN
2	255-006-000	TENSIONER, CHAIN
3	255-007-000	TENSIONER, CHAIN
4	060-070-000	BEARING
5	451-009-000	BEARING, BALL
6	055-202-000	BALL BEARING HOUSE
7	225-142-000	CLUTCH AMY
10	043-190-000	JOURNAL, CLUTCH
11	035-051-000	SPRING
12	030-343-000	SPROCKET
13	030-224-000	GEAR, 15T
14	255-009-000	SPROCKET AND GEAR ASSY
15	030-223-000	GEAR, 36T
16	255-010-000	GEAR ASSEMBLY
17	452-039-000	CHAIN, LINK
18	059-570-000	CHAIN
19	030-019-045	GEAR

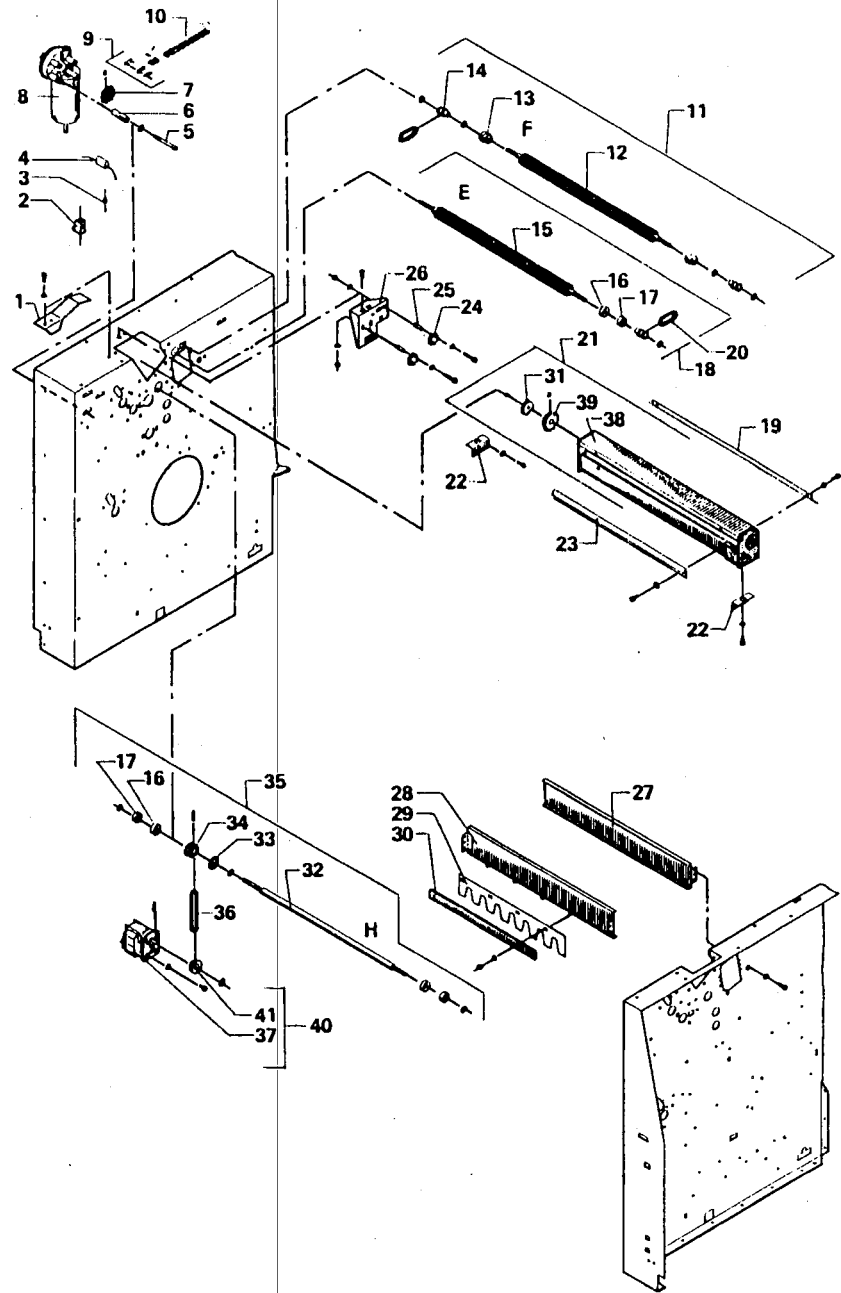
GROUP 12 - Transport Assembly - EP888/SP890



GROUP 12 - Transport Assembly - EP888/SP890

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
	022-433-000	ROLLER, C	17	055-117-000	JOURNAL, ARM
2	022-246-000	ROLLER, B	18	054-604-000	SHAFT, CAM
3	035-051-000	SPRING	19	030-128-000	CAM
4	030-151-000	GEAR, 16 T	20	055-222-000	BEARING, O 6,15
5	055-262-000	BEARING	21	258-400-000	ROLLER, A
6	060-070-000	BEARING	22	222-228-000	ROLLER, .A, COMPL.
7	056-016-000	WASHER, NYLON	23	258-401-000	ROLLER, D
8	030-072-000	PULLEY, 15 12T	24	222-232-000	ROLLER, D, COMPL.
9	055-202-000	BALL BEARING HOUSE	25	254-046-000	SHAFT, CAM COMPLETE
10	451-009-000	BEARING, BALL	26	222-081-000	ROLLER, B, ASSEMBLY
11	043-211-000	SHAFT, SENSOR	27	222-29-000	ROLLER, C, ASSEMBLY
12	057-104-000	BUSHING, INSULATING	28	255-005-000	TENSIONER, BELT
13	081-505-000	ARM, ACTUATING, COMPL.	29	452-015-000	BELT, TOOTHED, 122 T
14	260-001-000	ROLLER	30	035-281-000	GROUND STRAP
15	043-129-000	ARM, BEARING	31	035-276-000	GROUND STRAP
16	035-232-023	SPRING			

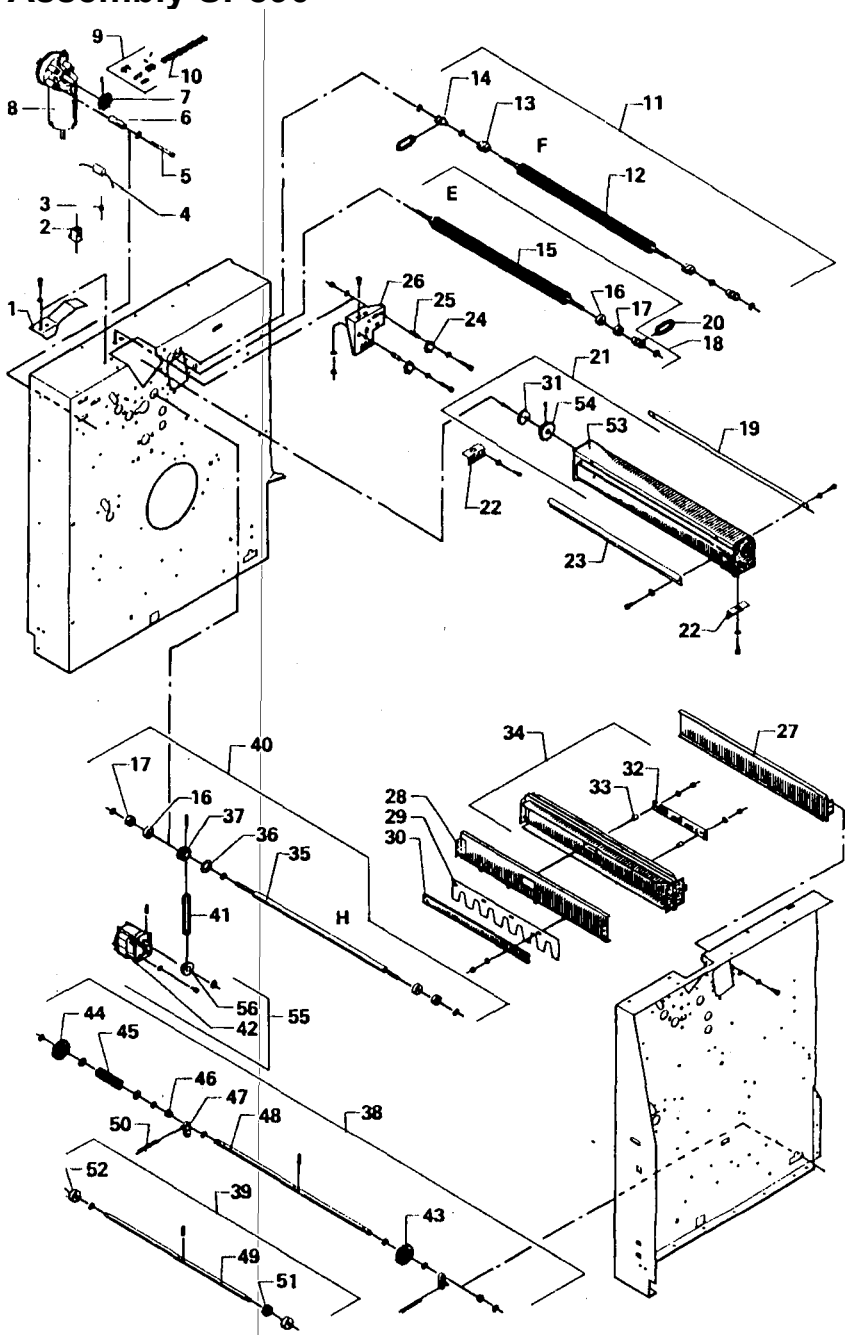
GROUP 13 - Cut & Main Drive Assembly - EP888



GROUP 13 - Cut & Main Drive Assembly - EP888

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
i	045-304-003	SHIELD, CHAIN	22	041-490-023	BRACKET
2	066-169-000	RESISTOR 470R	23	041-505-003	GUIDE
3	416-620-000	DIODE	24	411-120-000	SWITCH
4	415-060-000	FILTER, NOISE	25	057-127-000	BUSHING
5	462-381-000	SCREW, M6 X 55	26	037-495-003	BRACKET
6	057-213-000	SPACER	27	039-650-023	GUIDE, RIGHT
7	030-209-000	SPROCKET	28	037-696-023	GUIDE, LEFT
8	295-063-000	MOTOR, 24V 250 RPM	29	037-697-000	GROUND STRAP
9	05E1-693-000	CHAIN LINK	30	039-731-023	PLATE
10	059-748-000	CHAIN	31	030-392-000	CAM
11	222-235-000	ROLLER, F, ASSY	32	054-278-000	SHAFT, MAIN
12	022-436-000	ROLLER, F	33	056-148-000	WASHER, 025X2, PVC
13	055-262-000	BEARING	34	030-140-000	PULLEY, 14 T, 60 HZ
14	060-070-000	BEARING	35	254-020-000	SHAFT, MAIN, H ASSEMBLY
15	022-435-000	ROLLER, E	36	452-028-000	BELT, TOOTHED, 56 T
16	055-202-000	BALL BEARING HOUSE	37	413-015-000	MOTOR 220V/240V 50HZ
17	451-009-000	BEARING, BALL	37	095-016-000	MOTOR DRIVE, 240V/60HZ
18	222-236-000	ROLLER, E, ASSY	38	459-412-000	KNIFE
19	045-215-003	SHIELD	39	030-367-000	SPROCKET
20	035-051-000	SPRING	40	081-079-000	DRIVE MOTOR ASSY 220V/240V - 50 HZ
21	258-141-000	KNIFE ASSY	40	295-074-000	DRIVE MOTOR, ASSY 230V 60 HZ
	220-351-000	KNIFE ASSY S/N 020178 &UP	41	030-140-000	PULLEY, 14 T, 60 HZ
				030-072-000	PULLEY, T5 127

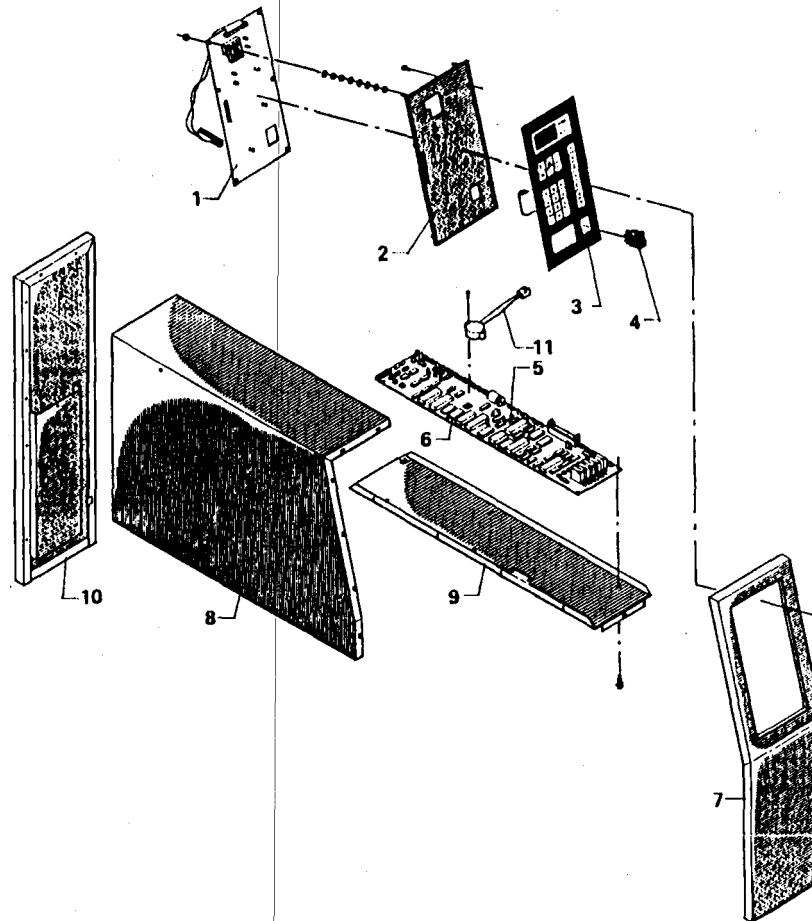
GROUP 13A - Cut & Main Drive Assembly SP890



GROUP 13A - Cut & Main Drive Assembly SP890

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	045-304-003	SHIELD, CHAIN	30	039-731-023	PLATE
2	066-169-000	REWTOR 470R	31	030-392-000	CAM
3	416-620-000	DIODE	32	296-717-000	SPLICE/PLATE SENSOR BOARD
4	415-060-000	FILTER, NOISE	33	057-609-000	SPACER
5	462-381-000	SCREW, M6 X 55	34	240-167-000	SENSOR UNIT
6	057-213-000	SPACER	35	054-278-000	SHAFT, MAIN
7	030-209-000	SPROCKET	36	056-148-000	WASHER, 025X2, PVC
8	295-063-000	MOTOR. 24V 250 RPM	37	030-140-000	PULLEY, 14 T, 60 HZ
9	058-693-000	CHAIN LINK	38	254-023-000	SHAFT, DRIVE, ASSEMBLY
10	059-740-000	CHAIN	39	260-003-000	SHAFT, OUTLET ASS?
11	222-235-000	ROLLER, F, ASSEMBLY	40	254-020-000	SHAFT, MAIN, H ASSEMBLY
12	022-436-000	ROLLER, F	41	452-028-000	BELT, TOOTHED, 56 T
13	055-262-000	BEARING	42	413-015-000	MOTOR 220V/240V 50HZ
14	060-070-000	BEARING	42	095-016-000	MOTOR DRIVE, 240V/60HZ
15	022-435-000	ROLLER, E	43	030-223-000	GEAR, 36T
16	055-202-000	BALL BEARING HOUSE	44	030-342-000	GEAR
17	451-009-000	BEARING, BALL	45	035-236-000	SPRING
18	222-236-000	ROLLER, E. ASSEMBLY	46	055-014-000	BEARING, 0 8,1
19	045-215-003	SHIELD	47	043-129-000	ARM, BEARING
20	035-051-000	SPRING	48	054-352-000	SHAFT, DRIVE
21	258-141-000	KNIFE, ASSEMBLY	49	060-077-000	SHAFT, OUTLET
	220-351-000	KNIFE ASSYS/N 101228 & up	50	035-051-000	SPRING
22	041-490-023	BRACKET	51	030-019-045	GEAR
23	041-505-003	GUIDE	52	403-466-000	BUSHING, RUBBER
24	411-120-000	SWITCH	53	459-412-000	KNIFE
25	057-127-000	BUSHING	54	030-387-000	SPROCKET
26	037-495-003	BRACKET	55	081-079-000	DRIVEMOTOR ASSY 220V/240V - 50 HZ
27	039-650-023	GUIDE, RIGHT	55	295-074-000	DRIVEMOTOR ASSY 230V 60 HZ
28	037-696-023	GUIDE, LEFT	56	030-140-000	PULLEY, 14 T, 60 HZ
29	037-697-000	GROUND STRAP	56	030-072-000	POLLEY, T5 12T

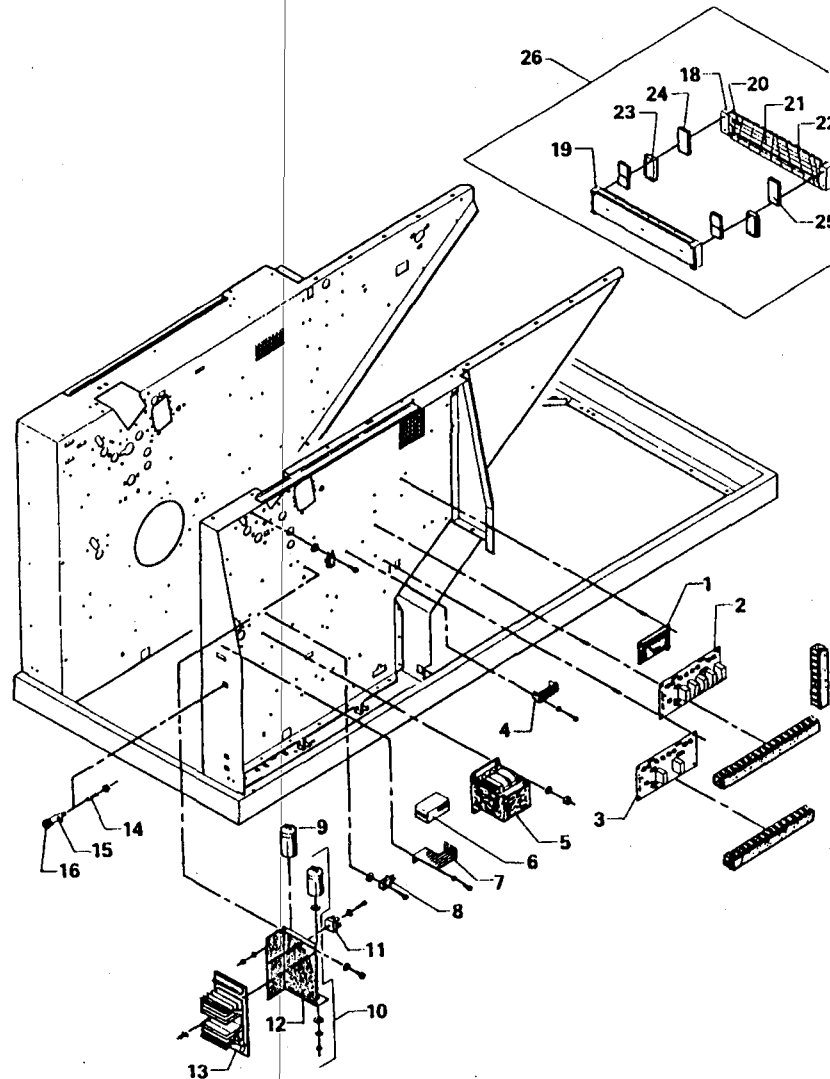
GROUP 14 - Control Panel Assembly - EP888/SP890



GROUP 14 - Control Panel Assembly - EP888/SP890

KEY	PART NUMBER	DESCRIPTION
	296-574-000	DISPLAY BOARD
2	037-965-003	FRAME, DISPLAY BOARD
3	033-917-000	LABEL, DISPLAY
4	411-122-000	SWITCH, ON/OFF
5	296-570-000	CPU W/O E-PROM
	412-284-000	NYLON STANDOFF, CPU PCB
6	076-123-000	E-PROM EP 888
	076-120-000	E-PROM SP 890
7	037-943-367	PANEL, FRONT, CPU-UNIT
8	037-958-367	PANEL, UPPER CPU-UNIT
9	044-406-003	FRAME, CPU
10	037-956-367	PANEL, BACK CPU-UNIT
i i	064-701-000	BUZZER

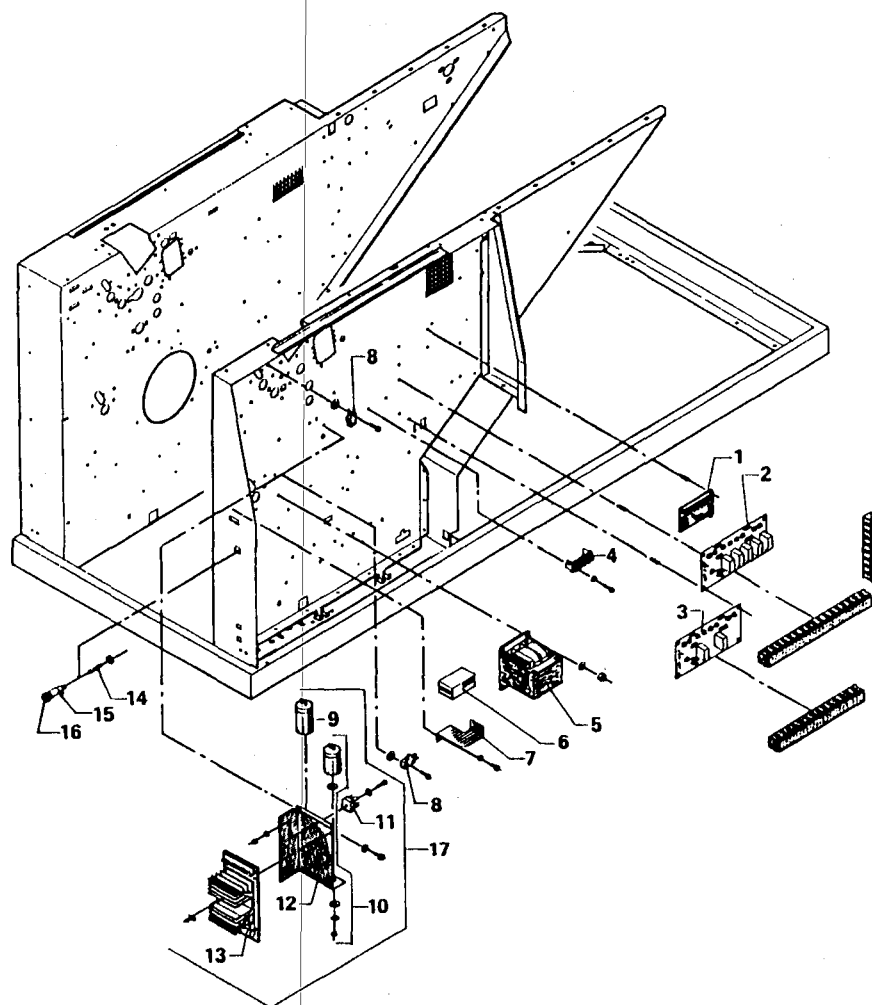
GROUP 15 - Electrical Components 1 - EP888



GROUP 15 - Electrical Components 1 - EP888

KEY	PART NUMBER	DESCRIPTION
1	296-568-000	BOARD DISTRIBUTION
2	296-686-000-RP	BOARD, OUTPUT
3	296 - 536 - 000	MOTORCONTROLPCB
4	066-132-000	COIL W/DIODE
5	4/4-254-000	TRANSFORMER
6	041-955-000	COUNTER
7	038-173-003	BRACKET, COUNTER
8	411-121-000	SWITCH, 1 FOL
9	415-079-000	CAPACITOR
10	415-119-000	CAPACITOR
1.1	4/6-408-000	RECTIFIER
12	042-104-003	BRACKET
13	296-715-000-RP	POWER SUPPLY
14	4/2-452-000	FUSE, /,6A UL/CSA
15	4/2-443-000	HOLDER, FUSE
16	412-428-000	CAP, FUSE
18	037-485-000	CORONA CHASSIS, RIGHT
19	037-466-000	CORONA CHASSIS, LEFT
20	459-284-000	WIRE, CORONA, 50 MTR.
21	043-323-000	SPACER
22	0/0-000-219	WIRE, NYLON 0,3 MM/100 M
23	065-481-000	SPACER, CORONA
24	045-341-000	SHIELD, BACK
25	045-355-000	SHIELD, FRONT
26	262-298-000	CORONA UNIT, COMPL.
999	415-475-000	100/1 RESISTOR, GOLD ENCASED

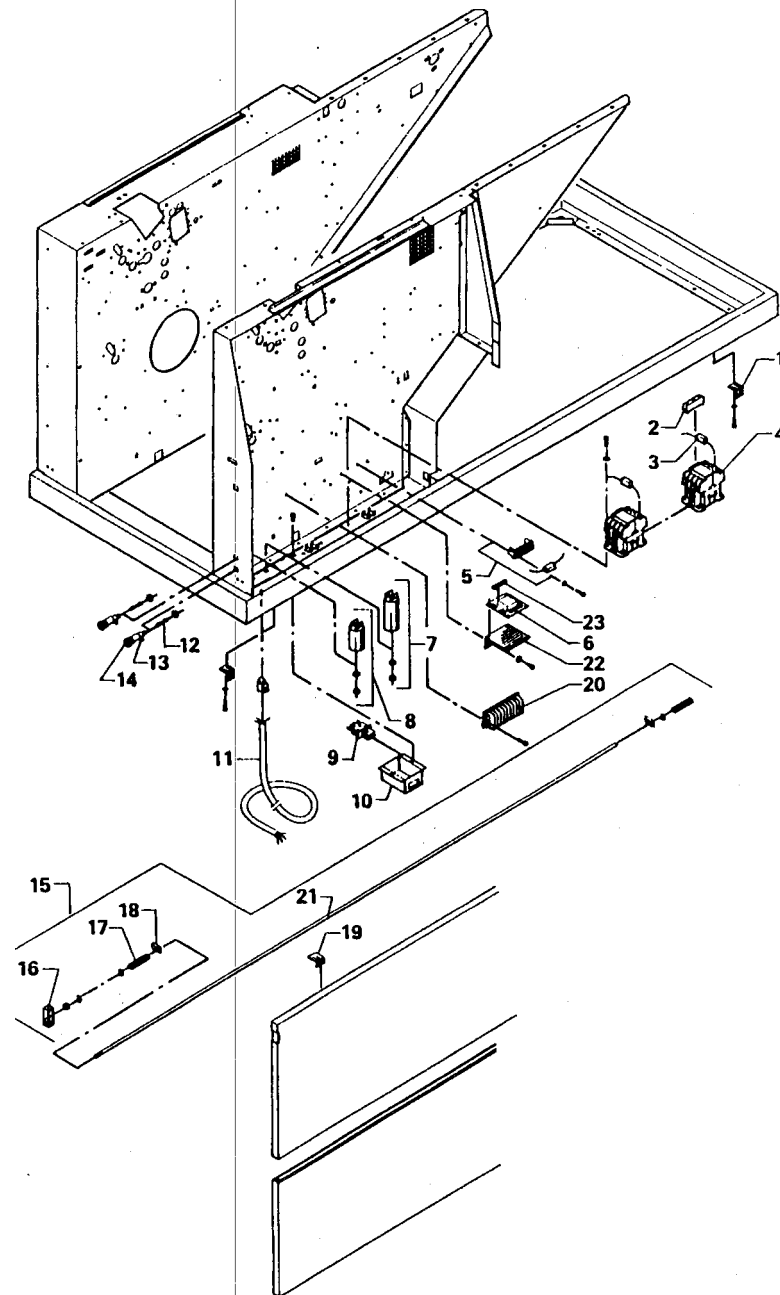
GROUP 15A - Electrical Components 1 - SP890



GROUP 15A - Electrical Components 1 - SP890

KEY	PART NUMBER	DESCRIPTION
	296-568-000	BOARD DISTRIBUTION
2	296-686-000-RP	BOARD, OUTPUT
3	296-503-000	OUTPUT BOARD II
4	066-132-000	COIL W/DIODE
5	414-250-000	TRANSFORMER
6	041-955-000	COUNTER
7	038-173-003	BRACKET, COUNTER
8	411-121-000	SWITCH, 1 POL
9	415-079-000	CAPACITOR
10	415-119-000	CAPACITOR
11	416-408-000	RECTIFIER
12	042-104-003	BRACKET
13	296-715-000-RP	POWER SUPPLY
14	412-452-000	FUSE, 1,6A UL/CSA
15	412-443-000	HOLDER, FUSE
16	412-428-000	CAP, FUSE
17	296-431-000	POWER SUPPLY, COMPL.
999	296-536-000	MOTOR CONTROL, PCB DEVELOPER

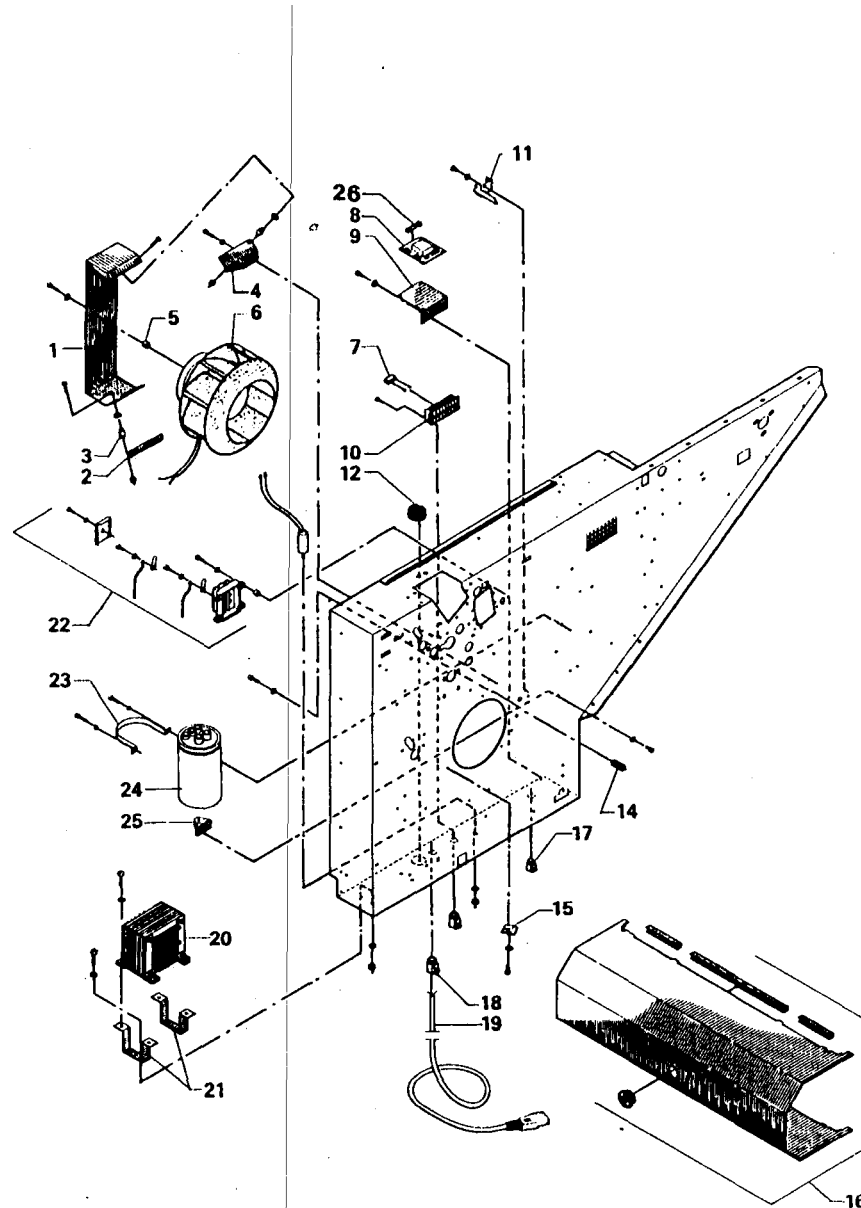
GROUP 16 - Electrical Components 2 - EP888/SP890



GROW) 16 - Electrical Components 2 - EP888/SP890

KEY	PART NUMBER	DESCRIPTION
1	037-528-023	LATCH
2	414-047-000	AUX, RELAY
3	064-950-000	FILTER, NOISE
4	414-030-000	CONTACTOR, 220/380V
5	414-917-000	FILTER 15A
6	296-559-000	VARISTOR MODULE
7	414-917-000	FILTER 15A
8	415-138-000	FILTER, NOISE
9	411-145-000	INTERLOCK
10	037-400-003	BRACKET
11	066-237-000	CORD, 50HZ.
11	066-238-000	CORD, 60HZ. 250V 30A
12	412-451-000	FUSE, 15A
13	412-443-000	HOLDER, FUSE
14	412-428-000	CAP, FUSE
15	065-044-000	LOCK, COMPLETE
16	031-086-000	BUTTON, LOCK
17	459-287-000	SPRING
18	043-377-000	PAWL, LOCK
19	043-321-000	ACTUATOR
20	412-826-000	TERMINAL STRIP, 8 POL
21	054-758-000	SHAFT, LOCK
	038-175-003	BRACKET, VARISTOR MODULE
23	412-403-000	FUSE 10A 250V SLOW
	415-475-000	RESISTOR 10A

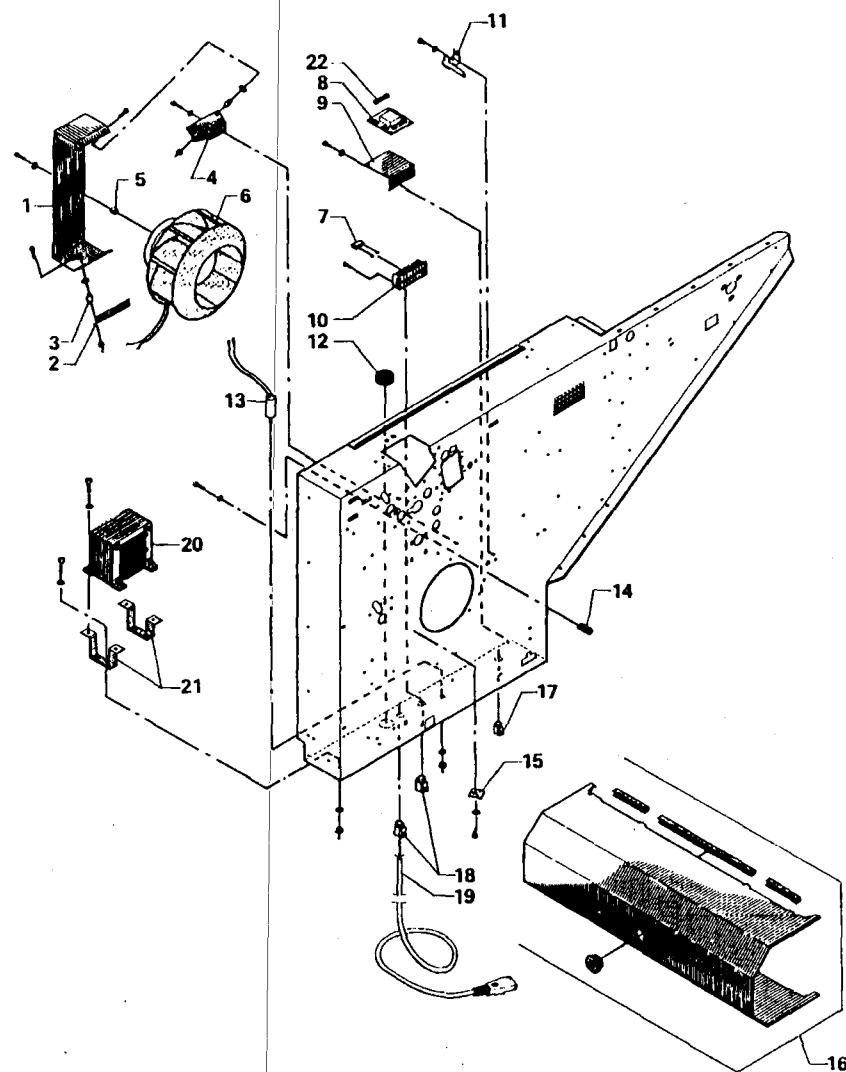
GROUP 17 - Electrical Components 3 - EP888



GROUP 17 - Electrical Components 3 - EP888

KEY	PART NUMBER	DESCRIPTION
1	042-190-003	BRACKET
	041-314-003	ANGLE, LOWER
3	058-546-000	NIPPLE, RUBBER
4	041-317-003	ANGLE, UPPER
5	057-255-000	SPACER
6	295-075-000	FAN, 220/240V 50/60 HZ CSA/UL
7	064-948-000	FILTER, NOISE
8	296-559-000	VARISTOR MODULE
9	038-175-003	BRACKET, VARISTOR MODULE
10	412-826-000	TERMINAL STRIP, 8 POL
11	243-015-000	PHOTOSENSOR, COMPL.
12	450-133-000	NIPPLE
13	262-082-000	CAPACITOR, 3UF, 400V UL/CSA
14	057-252-000	SPACER
15	037-403-000	ANGLE, VACUUM DUCT
16	240-107-000	VACUUM, DUCT, COMPL.
17	412-520-000	STRAIN RELIEF
18	412-544-000	STRAIN RELIEF
19	064-951-000	CORD, DEVELOPER
20	414-249-000	TRANSFORMER STEP-UP, 60 HZ
21	042-272-023	BRACKET
22	258-370-000	KIT, „SOCKET CORONA
23	042-079-023	CLAMP
24	414-921-000	TRANSFORMER, H.T. 220/240 V
25	041-300-003	SUPPORT
26	412-403-000	FUSE 10A 250V SLOW

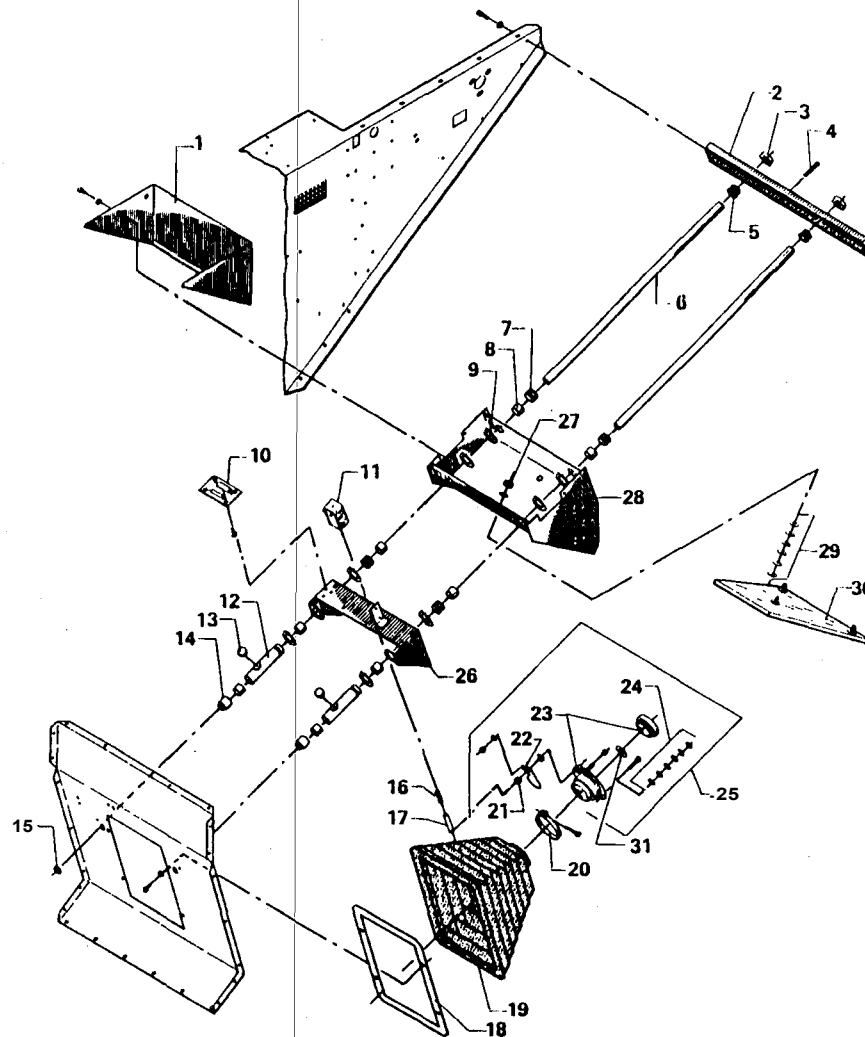
GROUP 17A - Electrical Components 3 - SP890



GROUP 17A - Electrical Components 3 - SP890

KEY	PART NUMBER	DESCRIPTION
1	042-190-003	BRACKET
2)	041-316-003	ANGLE, LOWER
3	058-546-000	NIPPLE, RUDDER
4	041-317-003	ANGLE, UPPER
5	057-255-000	SPACER
6	295-076-000	FAN, 220/240V 50/60 HZ UL U.S.
6	295-075-000	FAN, 220/240V 50/60 HZ CSA CANADA
7	064-948-000	FILTER, NOISE
8	296-559-000	VARISTOR MODULE
9	038-175-003	BRACKET, VARISTOR MODULE
10	412-826-000	TERMINAL STRIP, EI POL
11	243-015-000	PHOTOSENSOR, COMPL.
12	450-133-000	NIPPLE
13	262-082-000	CAPACITOR, 3UF, 400V UL/CSA
14	057-252-000	SPACER
15	037-403-000	ANGLE, VACUUM DUCT
16	240-107-000	VACUUM, DUCT, COMPL.
17	412-520-000	STRAIN RELIEF
18	412-544-000	STRAIN RELIEF
19	064-951-000	CORD, DEVELOPER
20	414-249-000	TRANSFORMER STEP-UP, 60 HZ
21	042-272-023	BRACKET
	412-403-000	FUSE 10A 250V SLOW

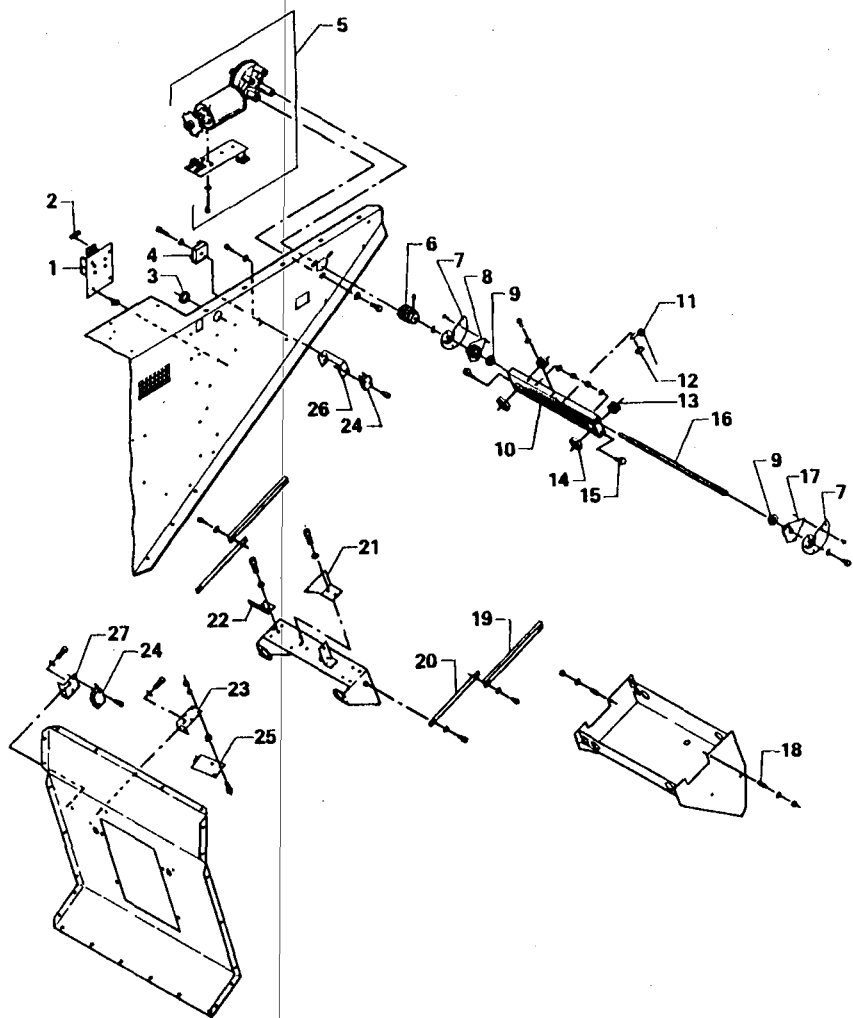
GROUP 18 - Optical Assembly - EP888/SP890



GROUP 18 - Optical Assembly - EP888/SP890

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	045-112-003	COVER, MIRROR	17	043-076-000	PLUNGER
2	039-480-003	CARRIER, BAR	18	037-693-003	FRAME, BELLOWS
3	051-017-024	NUT, TIGHTENER	19	025-787-000	BELLOWS, COMPL.
4	461-510-023	SCREW, M5	20	459-298-024	CLAMP
5	057-067-000	BUSHING	21	043-075-000	ARM, SHUTTER DRIVE
6	054-689-000	BAR	22	058-449-025	SHUTTER
7	057-082-025	HOUSING, BEARING	23	453-015-000	LENS SYSTEM
8	451-006-000	BEARING	24	469-020-000	WASHER, DISC
9	470-911-000	RING, RETAINING	25	246-016-000	LENS AND SHUTTER
10	296-322-000	BOARD, SOLENOID	26	039-655-003	ASSEMBLY CARRIER, LENS
11	413-201-000	SOLENOID, SHUTTER	27	463-017-023	NUT, M6
12	057-069-025	HOUSING, BEARING	28	039-024-003	CARRIER, MIRROR
13	056-042-000	BRAKE	29	469-009-000	WASHER, DISC
14	035-085-026	SPRING, BRAKE	30	046-137-000	MIRROR, REVERSAL
15	459-460-000	O-RING, 014/04	31	056-197-000	DIAPHRAGM, 017, 5X2MM
16	035-102-000	SPRING			

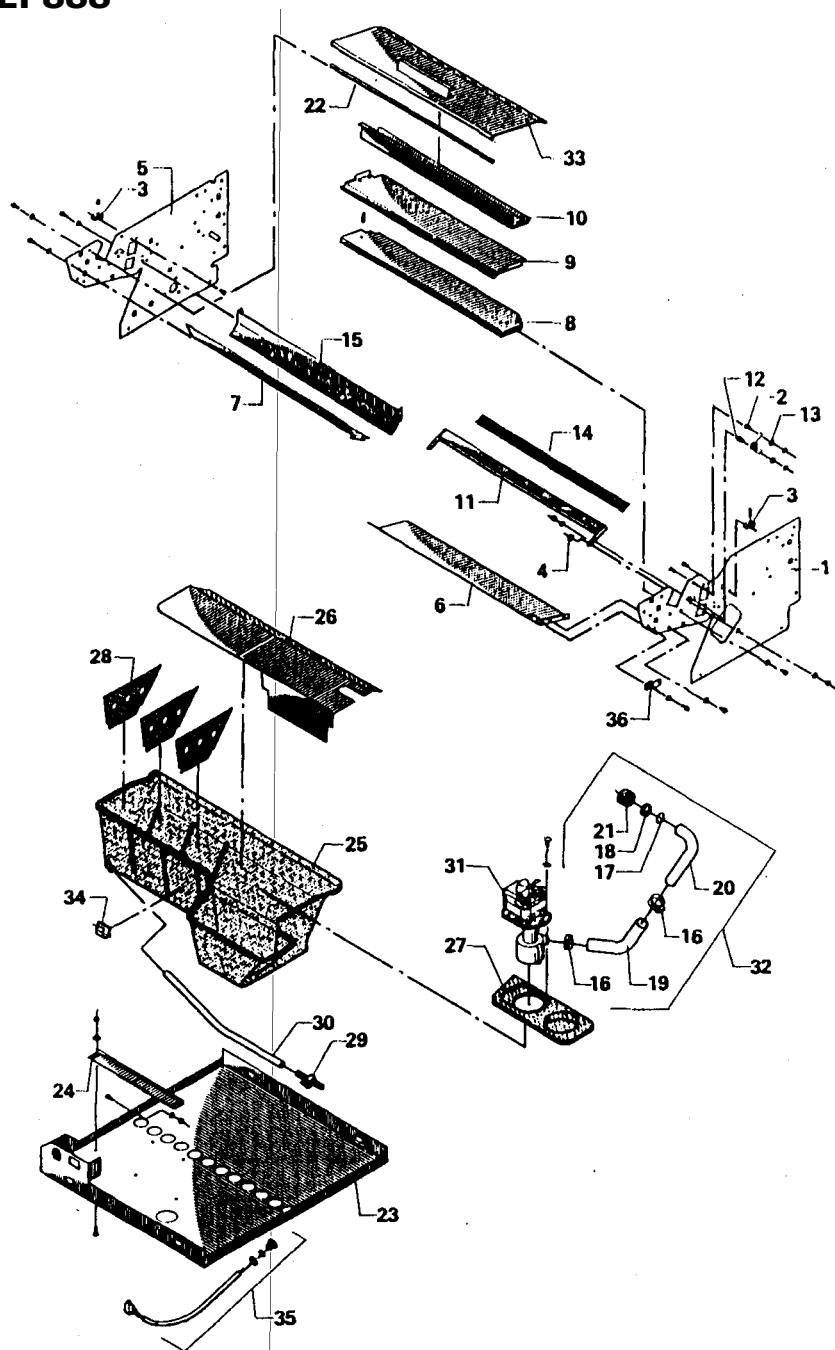
GROUP 19 - Optical Drive Assembly - EP888/SP890



GROUP 19 - Optical Drive Assembly - EP888/SP890

KEY	PART NUMBER	DESCRIPTION
1	296-308-000	MOTOR CONTROL PRINT
2	412-421-000	FUSE, 2 AMP.
3	450-133-000	NIPPLE
4	416-400-000	RECTIFIER
5	295-304-000	MOTOR, AUTOFOCUS ASSEMBLY
6	450-200-000	CLUTCH, FLEXIBLE
7	030-891-000	CAM
8	030-058-000	GEAR, REAR
9	451-007-000	BEARING
10	039-019-003	BRACKET
11	035-086-000	SPRING
12	058-314-024	PLATE, THREADED
13	057-067-000	BUSHING
14	051-017-024	NUT, TIGHTENER
i5	050-016-000	Bur, ECCENTRIC
16	054-753-000	SHAFT, DRIVE
17	030-145-000	GEAR, FRONT
18	055-095-028	JOURNAL
19	030-060-000	BAR, TOOTHED
20	043-053-003	BAR
21	038-163-003	ARM, REFERENCE
22	038-162-003	ARM, ACTUATOR
23	041-945-003	ANGLE
24	411-121-000	SWITCH, 1 POL
25	296-084-000	PRINT, ENDSTOV LENS
26	038-159-003	BRACKET
27	038-161-003	BRACKET

GROUP 20 - Toner Module 1 - EP888

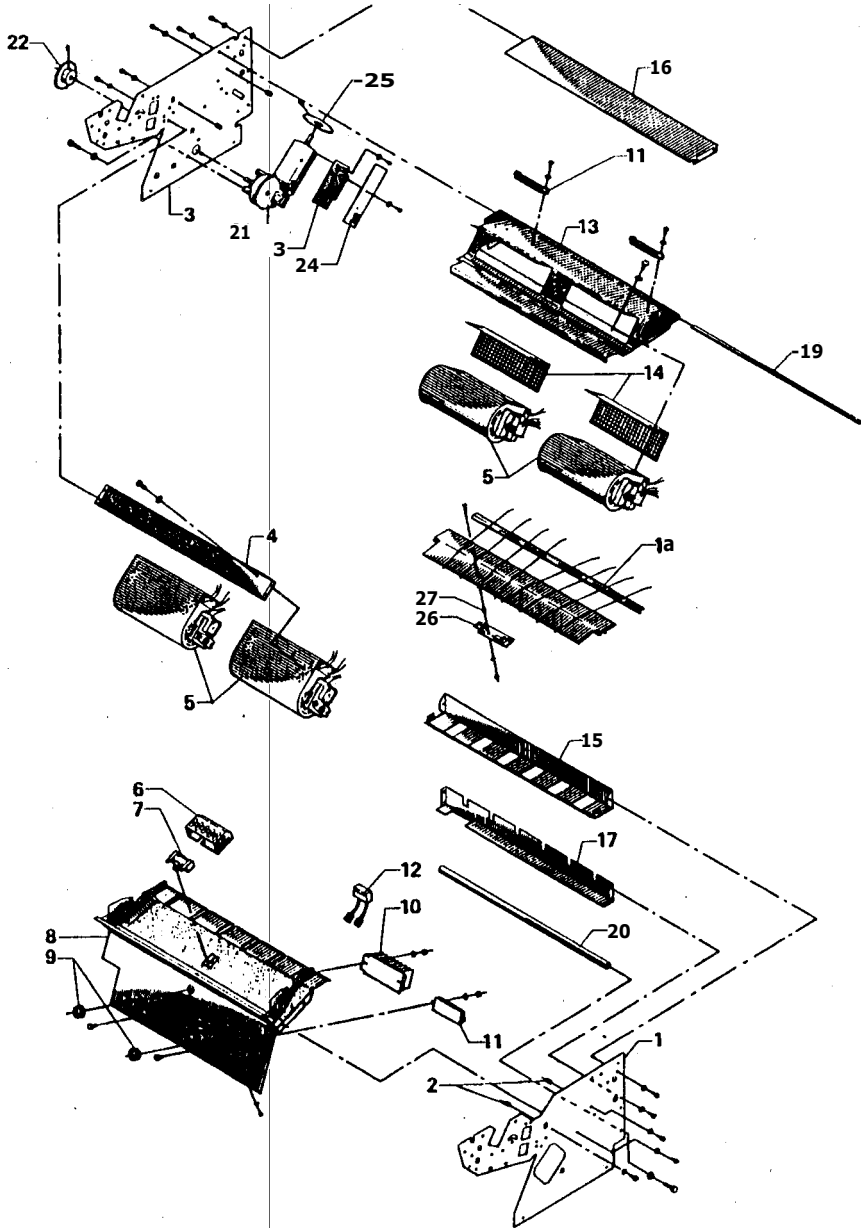


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GROUP 20 - Toner Module 1 - EP888

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
	258-361-000	TONER MODULE ASSEMBLY	19	025-791-000	HOSE, PUMP
1	037-527-003	CHASSIS, FRONT	20	025-672-000	HOSE, DISPENSER
r)	025-635-000	JOURNAL	21	025-663-000	NUT, UNION
.3	025-795-000	BRACKET, ADJUSTMENT	22	060-122-000	SHAFT
4	055-479-000	BEARING	23	034-021-003	CHASSIS, BOTTOM
5	037-526-000	CHASSIS, BACK	24	025-671-003	RAIL
6	034-025-003	TONER STATION BOTTOM	25	021-243-000	TRAY, TONER
7	025-629-003	GUIDE, INLET	26	025-665-003	COVER, TONERTRAY
8	025-620-003	SUPPORT, GUIDE	27	025-666-000	FUNNEL, TONER
9	025-619-000	GUIDE, LOWER	28	025-677-000	PARTITION, ANTI SPLASH
10	240-214-000	GUIDE, UPPER	29	459-508-000	TAP
11	025-616-000	CLEANER WICK	30	403-528-000	HOSE
12	025-615-000	JOURNAL	31	095-062-000	PUMP, TONER
13	035-232-023	SPRING	32	258-399-000	HOSE, TONER DISPENSER COMPL.
14	025-819-000	WICK	33	025-736-003	COVER, TONER STATION
15	045-322-003	GUIDE, BAFFLE	34	412-389-000	HOLDER
16	459-264-000	CLAMP, HOSE	35	066-171-000	SENSOR, LEVEL COMPL.
17	459-392-000	RING	36	035-281-000	GROUND STRAP
18	025-796-000	COLLAR			

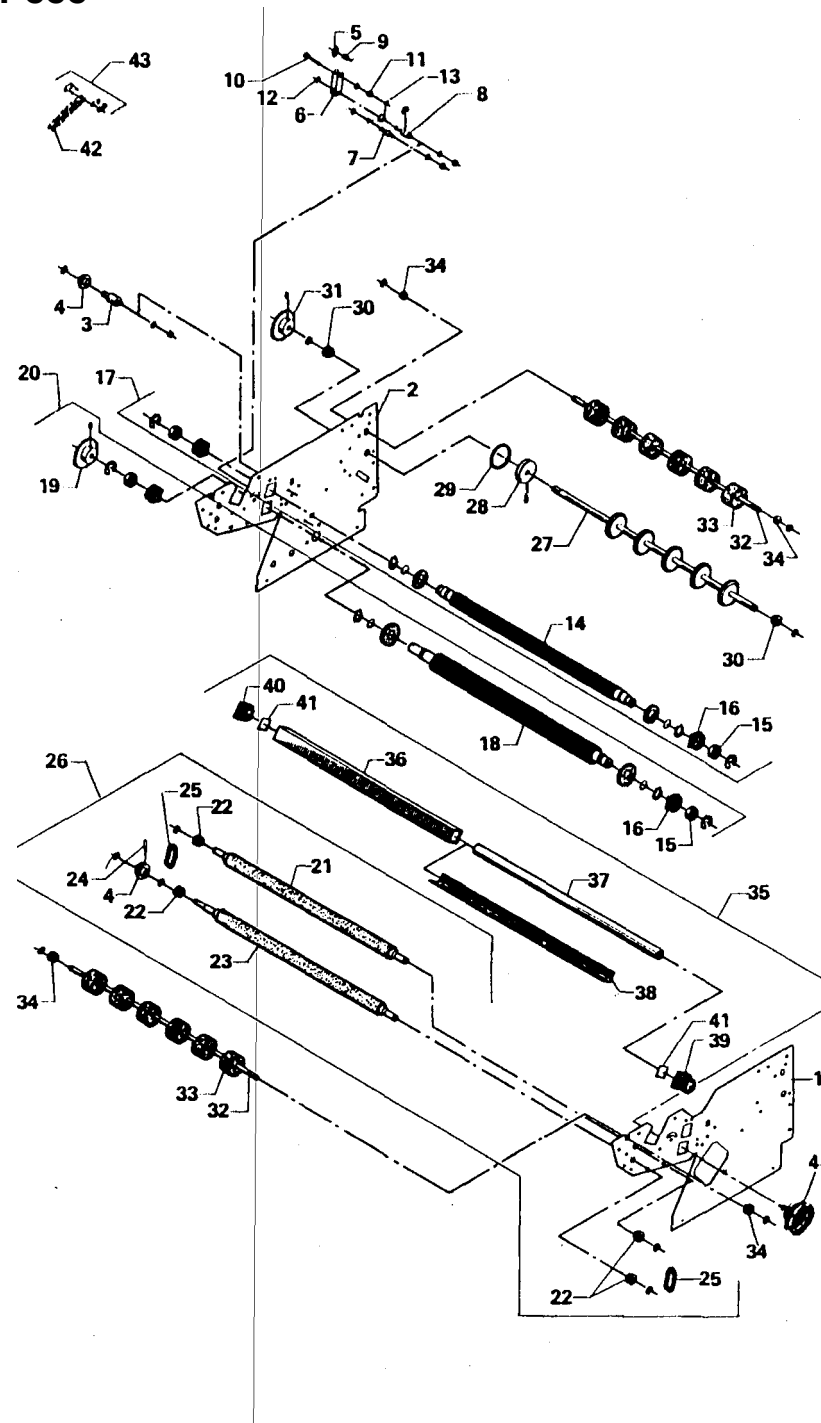
GROUP 21 - Toner Module 2 - EP888



GROUP 21 - Toner Module 2 - EP888

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	037-527-003	CHASSIS, FRONT	ig	034-023-003	COVER, EMI
2	025-639-000	JOURNAL	16	034-026-003	COVER, TOP
3	037-526-000	CHASSIS, BACK	17	045-324-000	COVER
4	037-506-000	FIXTURE, FAN	18	025-771-000	GUIDE, GRID
5	081-427-000	FAN AND HEATER	19	060-122-000	SHAFT
6	026-071-000	125 DEG.C., COMPL. COVER, THERMOSWITCH	20	060-125-000	SHAFT
7	065-678-000	SWITCH, THERMO	21	413-056-000	MOTOR, 24V
8	045-331-000	AIR DUCT, LOWER	22	030-444-000 255-120-000	TOOTHED WHEEL T30 TOOTHED WHEEL WITH ONE WAY CLUTCH N/S
9	450-107-000	NIPPLE	23	037-612-003	BRACKET
10	442-826-000	TERMINAL STRIP, 8 POL	24	296-121-000	BOARD, MOTORENCODER
11	412-313-000	TERMINAL BOARD	25	056-156-000	DISC COUNTER
12	064-948-000	FILTER, NOISE	26	296-530-000	SENSOR
13	045-333-000	AIR DUCT, UPPER	27	025-866-000	SPACER
14	045-348-003	GRATE	999	413-139-000	MUFFIN FANS

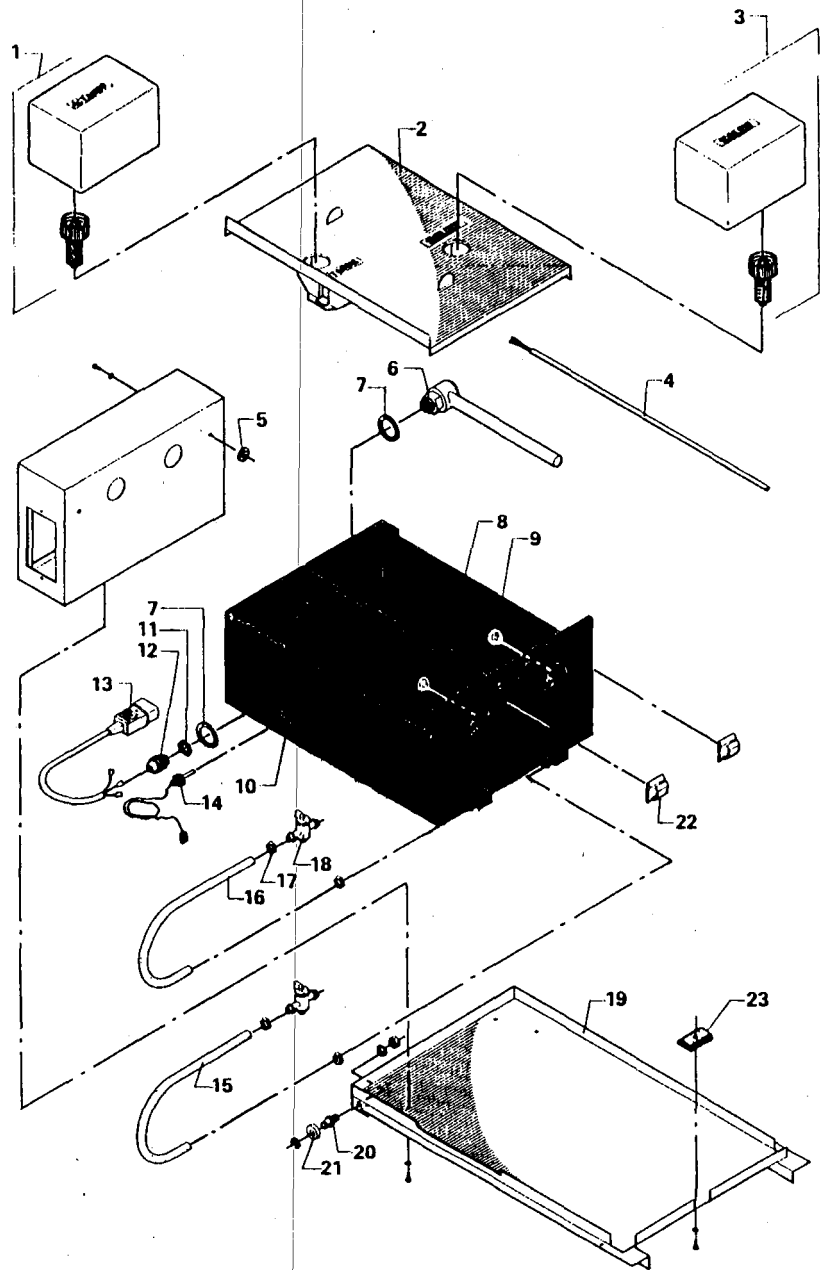
GROUP 22 - Toner Module 3 - EP888



GROUP 22 - Toner Module 3 - EP888

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	037-527-003	CHASSIS, FRONT	23	022-472-000	ROLLER, INLET
2	037-526-000	CHASSIS, BACK	24	466-201-000	PIN, 0 2 X 12
3	055-486-000	JOURNAL	25	035-118-000	SPRING
4	030-894-000	SPROCKET 215	26	222-275-000	INLET ROLLER ASS'Y
5	030-413-000	GEAR, SLIDING	27	054-697-000	SHAFT
6	043-329-000	ARM	28	030-427-000	WHEEL
7	055-483-000	JOURNAL	29	459-500-000	RING, RUBBER
8	055-484-000	JOURNAL	30	055-185-000	BEARING, 0 8,1
9	055-485-000	BEARING	31	030-443-000	TOOTHEDWHEELT30
10	461-415-023	SCREW, 114 X 25	32	054-700-000	SHAFT, GUIDING
11	463-002-023	NUT, 114	33	459-469-000	ROLLER, FOAM
12	470-500-000	RING, RETAINING	34	055-222-000	BEARING, 0 6,15
13	035-232-023	SPRING	35	258-398-000	TONER DISPENSER, ASS'Y
14	022-469-025	SQUEEGEE ROLLER, ALU	36	025-611-003	DISPENSER, TONER
15	451-059-000	BEARING, BALL	37	025-610-000	TUBE, TONER
16	055-478-000	HOUSE, BALL BEARING	38	025-628-023	PROFILE, FILTER
17	222-260-000	SQUEEGEE ROLLER ALU., COMPL.	39	057-597-000	PLUG, FRONT
18	022-470-000	SQUEEGEE ROLLER RUBBER	40	057-596-000	PLUG, BACK
19	030-445-000	TOOTHEDWHEELT25	41	025-612-000	RING, SEALING
20	222-261-000	SQUEEGEE ROLLER RUBBER, COMPL.	42	025-773-000	CHAIN
21	022-471-000	ROLLER, INLET	43	452-039-000	CHAIN, LINK
22	055-2237000	BEARING, 0 10,2	44	036-156-000	HAND WHEEL

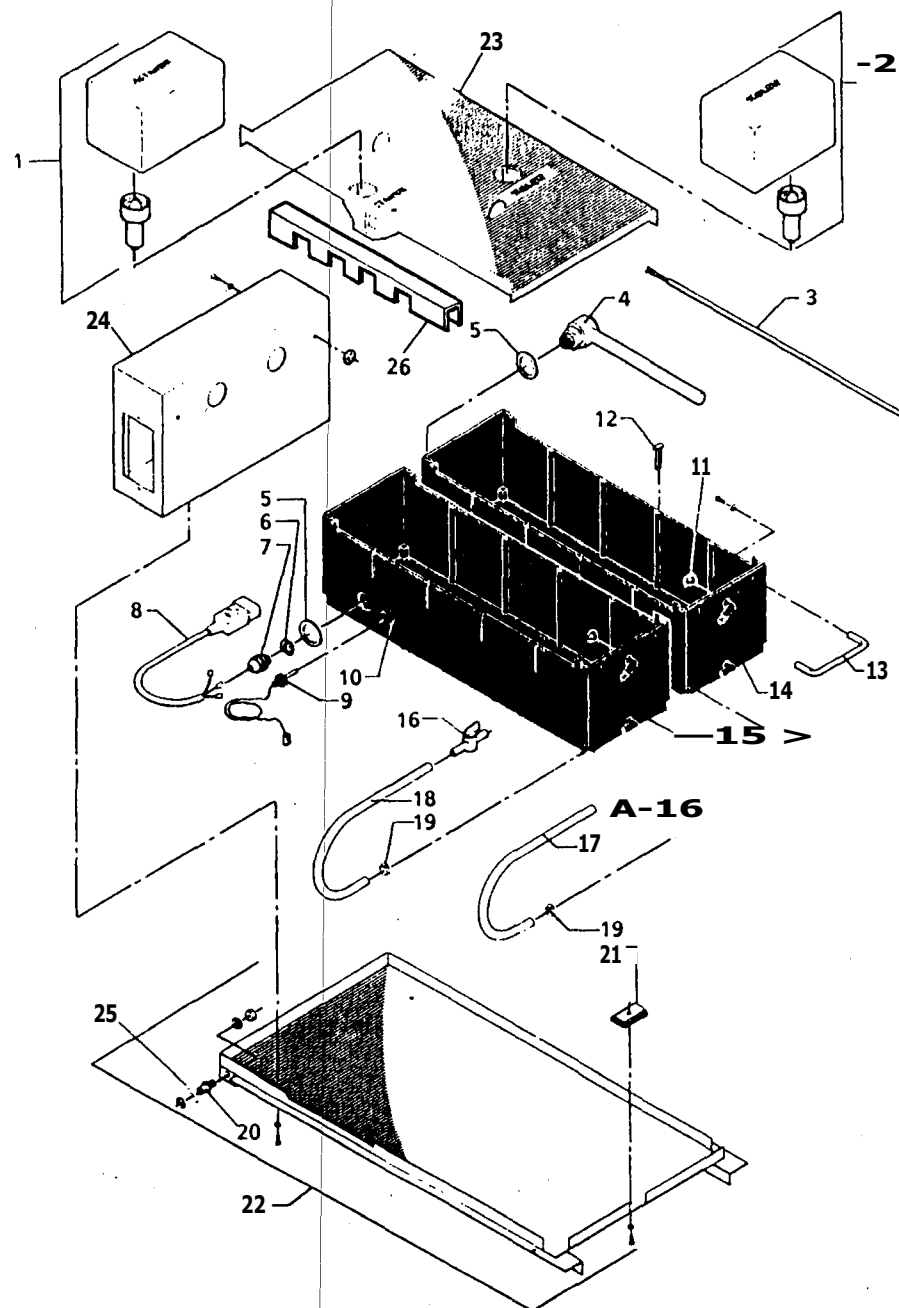
GROUP 23 - Developer Module Body, 0/S - SP890



, GROUP 23 - Developer Module Body, 0/S - SP890

KEY	PART NUMBER	DESCRIPTION
1	059-616-000	BOTTLE, ACTIVATOR COMPL.
2	044-195-000	COVER
3	059-643-000	BOTTLE, STABILIZER COMPL.
4	059-635-000	KNIFE, JAM
5	057-199-000	SPACER
6	264-002-000	HEATING ELEMENT, 220V
7	459-093-000	WASHER
8	258-369-000	TRAY ASSEMBLY
9	450-186-000	PLUG
10	262-066-000	HOUSING, THERMOSENSOR
11	051-047-000	NUT $\frac{3}{4}$ "
12	450-054-000	STRAIN, RELIEF
13	411-524-000	PLUG
14	262-067-000	SENSOR ASSEMBLY
15	403-534-000	HOSE, STABILIZER
16	403-535-000	HOSE, ACTIVATOR
17	459-442-000	CLAMP
18	459-508-000	TAP
19	240-078-000	PLATFORM, DEVELOPER
20	055-118-000	JOURNAL
21	060-022-000	ROLL
22	412-389-000	HOLDER
23	059-786-000	STOP

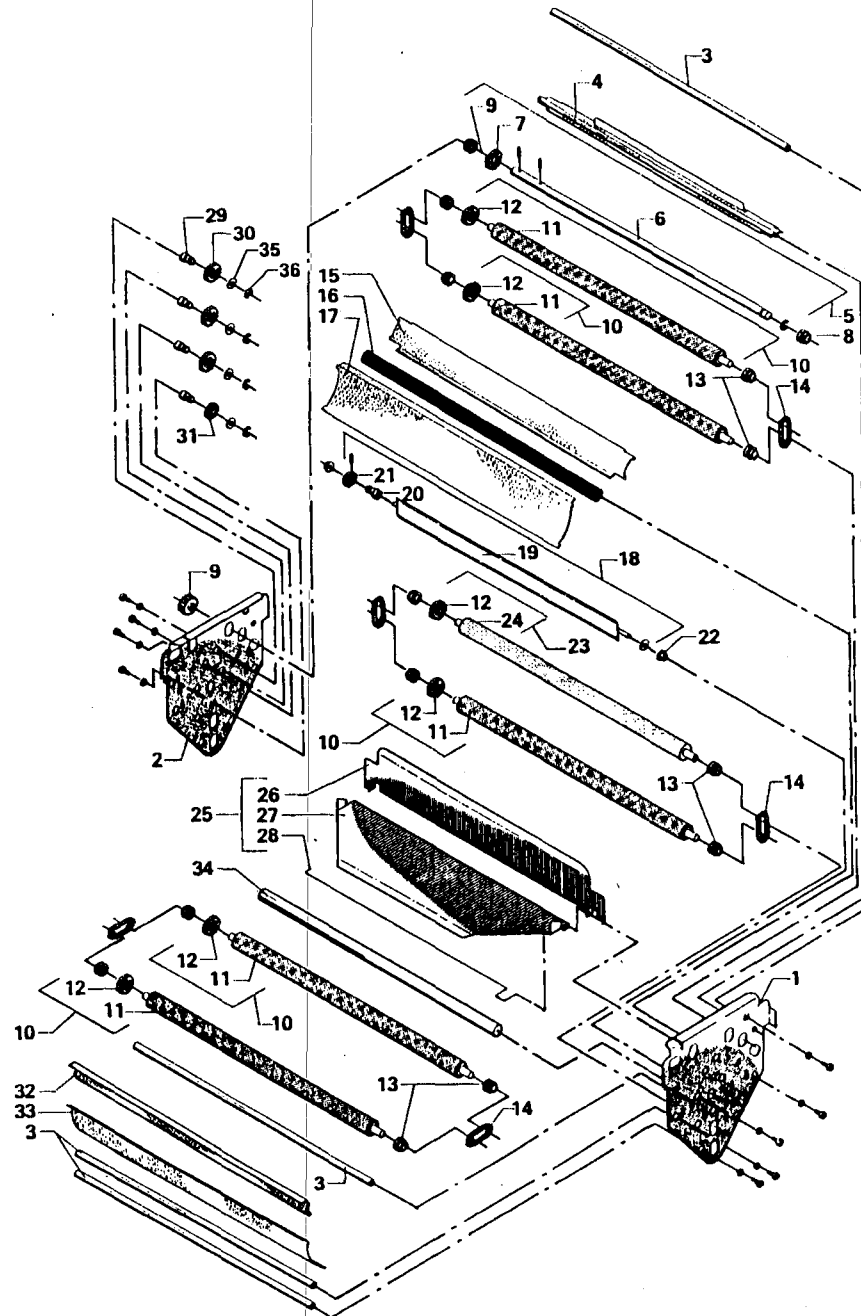
GROUP 23A - Developer Module Body, N/S - SP890 (S/N 040254 & Up)



GROUP 23A - Developer Module Body, N/S - SP890

KEY	Rua NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	059-616-000	BOTTLE, ACTIVATOR COMPL.	14	221-149-000	TRAY, STABILIZER
	059-643-000	BOTTLE, STABILIZER COMPL.	15	221-150-000	TRAY, ACTIVATOR
3	059-635-000	KNIFE, JAM ,	16	459-508-000	TAP
4	264-002-000	HEATING ELEMENT, 220V	17	403-534-000	HOSE, STABILIZER
5	459-093-000	WASHER	18	403-535-000	HOSE, ACTIVATOR
6	051-047-000	NUT 3/4"	19	459-442-000	CLAMP
7	450-054-000	STRAIN, RELIEF	20	055-118-000	JOURNAL
8	411-524-000	PLUG	21	059-786-000	STOP
9	262-067-000	SENSOR ASSEMBLY		462-293-000	SCREW
10	257-006-000	HOUSING, THERMOSENSOR	22	240-189-000	PLATFORM COMPLETE
i i	450-442-000	PLUG	23	044-195-000	COVER
12	052-046-000	CLAMP, DEVELOPER T0S/N110328	24	039-430-000	COVER
13	027-148-000	HANDLE	25	060-022-000	ROLL
	462 -393 -000	SCREW, HANDLE MOUNTING	26	042-493-000	RAIL,S/N 110329 & UP
	468-405-000	WASHER, HANDLE MOUNTING			

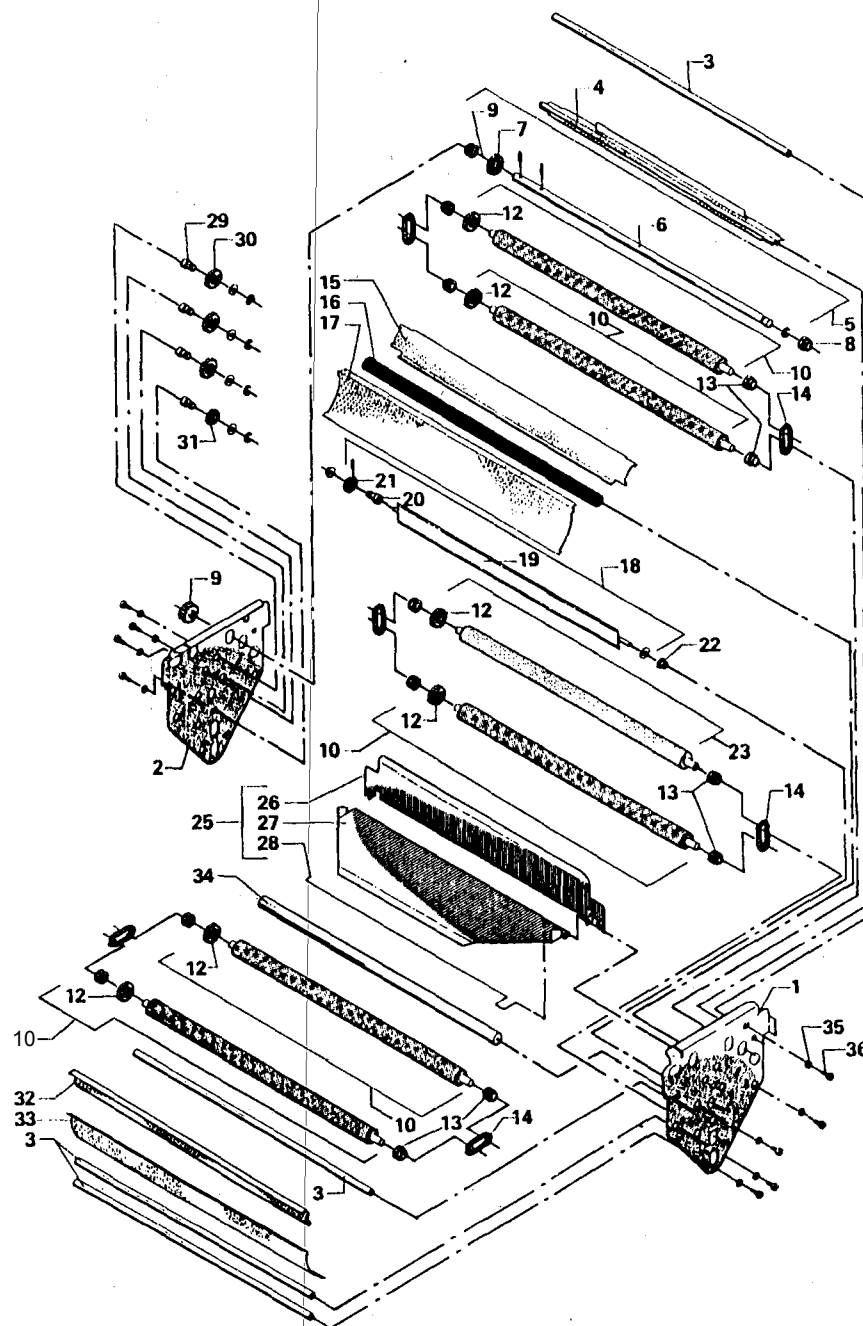
GROUP 24 - Developer Rack Assembly - SP890



GROW² 24 - Developer Rack Assembly - SP890

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
	240-079-000	RACK, DEVELOPER ASSEMBLY	18	258-102-000	STIRRER ASSEMBLY
1	039-745-000	CHASSIS, FRONT	19	059-950-000	STIRRER
2	039-744-000	CHASSIS, REAR	20	057-188-000	BUSHING, 0 12X 20
3	054-183-000	SPACER	21	030-180-000	GEAR, 12 T
4	021-124-000	GUIDE, CROSSOVER	22	055-222-000	BEARING, 0 6, 15
5	254-015-000	DRIVE SHAFT ASSEMBLY	23	222-061-000	ROLLER, COMPL.
6	054-223-000	SHAFT, DRIVE	24	022-229-000	ROLLER, POLYURETHAN
7	030-151-000	GEAR, 16 T	25	221-082-000	GUIDE, INLET, ASSEMBLY
8	055-252-000	BEARING, 0 10, 05	26	039-670-000	GUIDE, INLET, RIGHT
9	030-355-000	WORM GEAR, RIGH1	27	039-671-000	GUIDE, INLET, LEFT
10	222-058-000	ROLLER ASSEMBLY	28	035-217-000	SPRING
11	022-448-000	ROLLER, PLASTICSHAFT	29	055-227-000	PIN, BEARING
12	030-153-000	GEAR, 16T	30	030-152-000	GEAR, 16 T
13	055-223-000	BEARING, 0 10, 2	31	030-150-000	GEAR, 12 T
14	035-142-000	SPRING	32	021-191-000	GUIDE
15	021-128-000	GUIDE, OUTLET	33	021-149-000	GUIDE, INLET, LOWER
16	054-238-000	SPACER, PVC	34	054-603-000	SPACER
17	021-151-000	GUIDE, OUTLET, LOWER	35	056-121-000	WISHER
			36	470-704-000	CUP

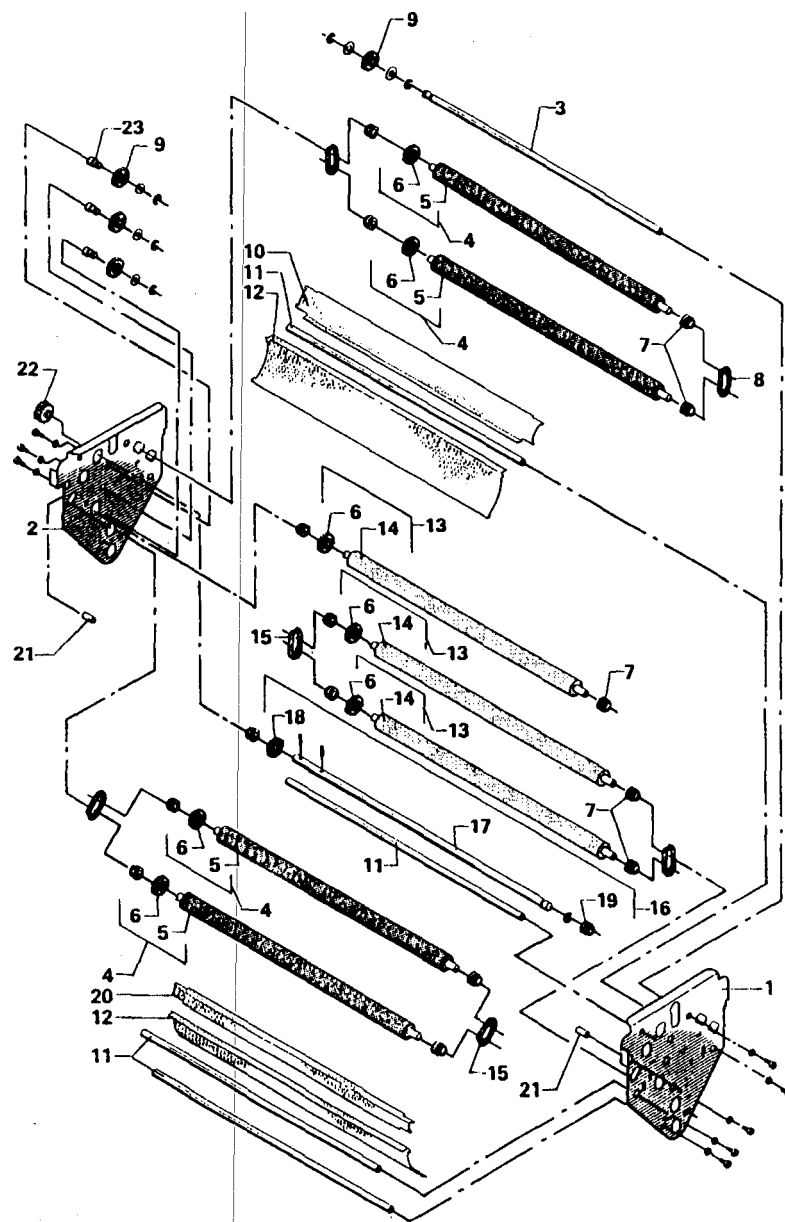
GROUP 24A - Developer Rack Assembly - SP890 (S/N 040254 & Up)



GROUP 24A - Developer Rack Assembly - SP890 (SIN 040254 & Up)

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
	204-192-000	RACK, DEVELOPER ASSEMBLY	18	258-102-000	STIRRER ASSEMBLY
	027-155-000	CHASSIS, FRONT	19	059-950-000	STIRRER
2	027-156-000	CHASSIS, REAR	20	057-188-000	BUSHING, 0 12 X 20
3	054-183-000	SPACER	21	030-180-000	GEAR, 12 T
4	021-124-000	GUIDE, CROSSOVER	22	055-222-000	BEARING, 0 6, 15
5	254-015-000	DRIVE SHAFT ASSEMBLY	23	222-274-000	ROLLER, COMPL.
6	054-223-000	SHAFT, DRIVE	25	221-082-000	GUIDE, INLET, ASSEMBLY
7	030-151-000	GEAR, 16 T	26	039-670-000	GUIDE, INLET, RIGHT
8	055-252-000	BEARING, 0 10, 05	27	039-671-000	GUIDE, INLET, LEFT
9	230-015-000	WORM GEAR, RIGHT	28	035-217-000	SPRING
10	222-273-000	ROLLER ASSY, METAL SHAFT	29	055-227-000	PIN, BEARING
12	030-153-000	GEAR, 161	30	030-152-000	GEAR, 16 T
13	055-222-000	BEARING, 0 06, 15	31	030-150-000	GEAR, 12 T
	059-988-000	SPRING SUPPORT	32	021-191-000	GUIDE
14	035-142-000	SPRING	33	021-149-000	GUIDE, INLET, LOWER
15	021-128-000	GUIDE, OUTLET	34	054-603-000	SPACER
16	054-238-000	SPACER, PVC	35	469-406-000	WASHER, STAR
17	021-151-000	GUIDE, OUTLET, LOWER	36	462-293-000	SCREW, M4 X8

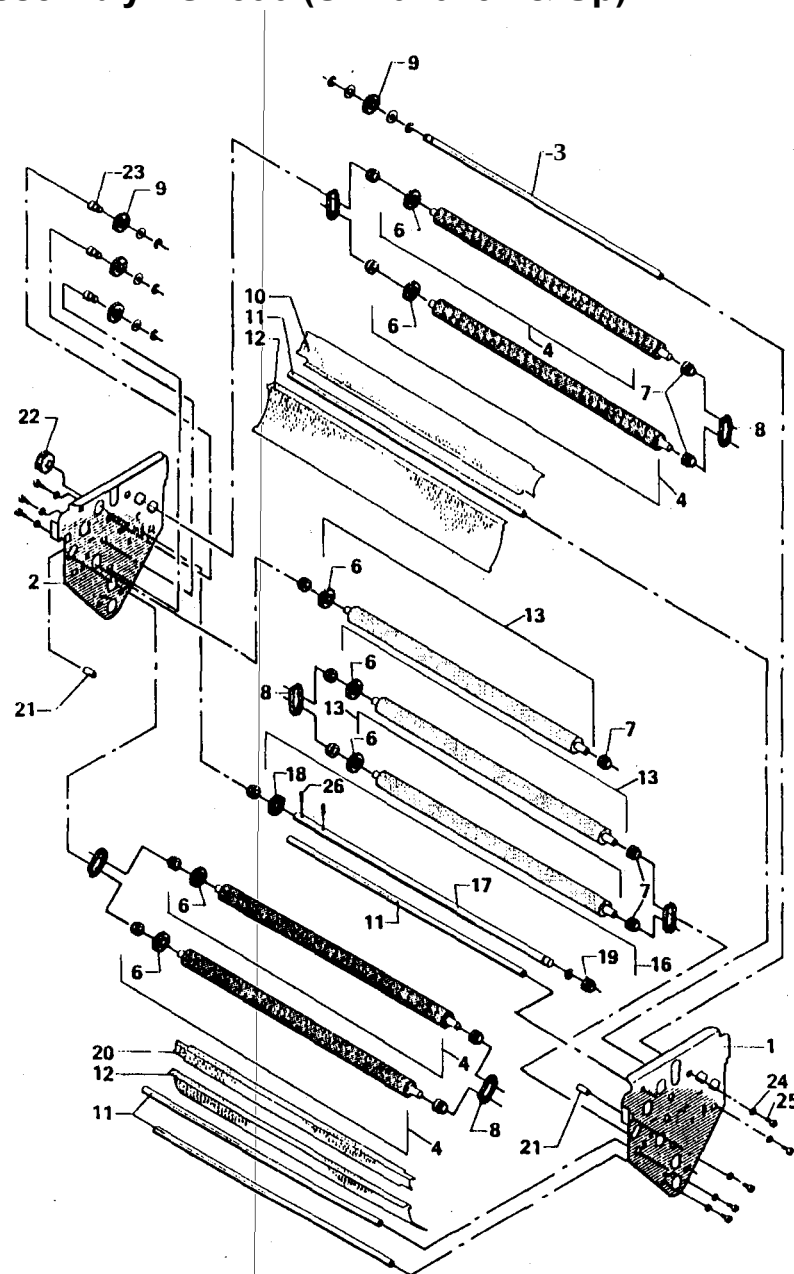
GROUP 25 - Stabilizer Rack Assembly - SP890



GROUP 25 - Stabilizer Rack Assembly - SP890

KEY	PART NUMBER	DESCRIPTION
	240-080-000	RACK, STABILIZER ASSEMBLY
1	039-447-000	CHASSIS, FRONT
	039-448-000	CHASSIS, REAR
3	054-246-000	SHAFT, GEAR
4	222-058-000	ROLLER ASSEMBLY
5	022-448-000	ROLLER
6	030-153-000	GEAR, 161
7	055-223-000	BEARING, 0 10,2
8	035-051-000	SPRING
9	030-152-000	GEAR,16 T
10	021-128-000	GUIDE, OUTLET
11	054-183-000	SPACER
12	021-151-000	GUIDE, OUTLET, LOWER
13	222-061-000	ROLLER, COMPL.
14	022-229-000	ROLLER, POLYURETHAN
15	035-142-000	SPRING
16	254-015-000	DRIVE SHAFT ASSEMBLY
17	054-223-000	SHAFT, DRIVE
/8	030-151-000	GEAR, 16 T
19	055-252-000	BEARING, 0 10,05
20	021-127-000	GUIDE, INLET
21	057-252-000	SPACER
22	030-355-000	WORM GEAR, RIGHT
23	055-227-000	PIN, BEARING

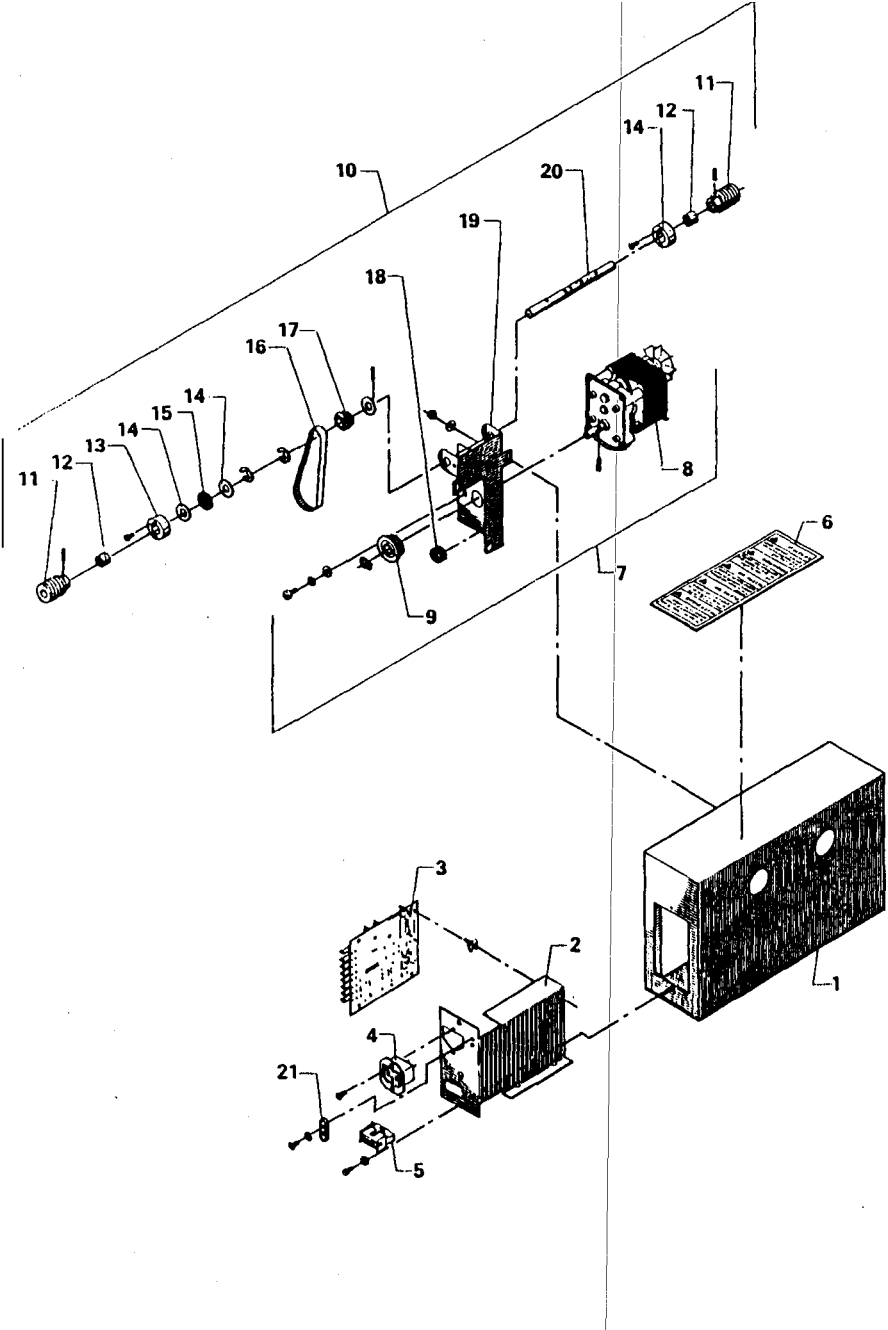
GROUP 25A - Stabilizer Rack Assembly - SP890 (S/N 040254 & Up)



GROUP 25A - Stabilizer Rack Assembly - 5P890 (S/N 040254 & Up)

KEY	PART NUMBER	DESCRIPTION
	240-191-000	RACK, STABILIZER ASSEMBLY
i	038-311-000	CHASSIS, FRONT
	038-312-000	CHASSIS, REAR
3	054-246-000	SHAFT, GEAR
4	222-273-000	ROLLER ASSEMBLY
6	030-153-000	GEAR, 16T
7	055-222-000	BEARING, 0 06,15
	059-988-000	SPRING SUPPORT
	035-237-000	SPRING
9	030-152-000	GEAR, 16 T
10	021-128-000	GUIDE, OUTLET
11	054-183-000	SPACER
12	021-151-000	GUIDE, OUTLET, LOWER
13	222-274-000	ROLLER, COMPL.
16	254-015-000	DRIVE SHAFT ASSEMBLY
17	054-223-000	SHAFT, DRIVE
18	030-151-000	GEAR, 16 T
19	055-252-000	BEARING, 0 10,05
20	021-127-000	GUIDE, INLET
21	057-252-000	SPACER
22	230-015-000	WORM GEAR, RIGH1
23	055-227-000	PIN, BEARING •
24	469-406-000	WASHER, STAR
25	462-293-000	SCREW, M4X8
26	466-306-000	MN

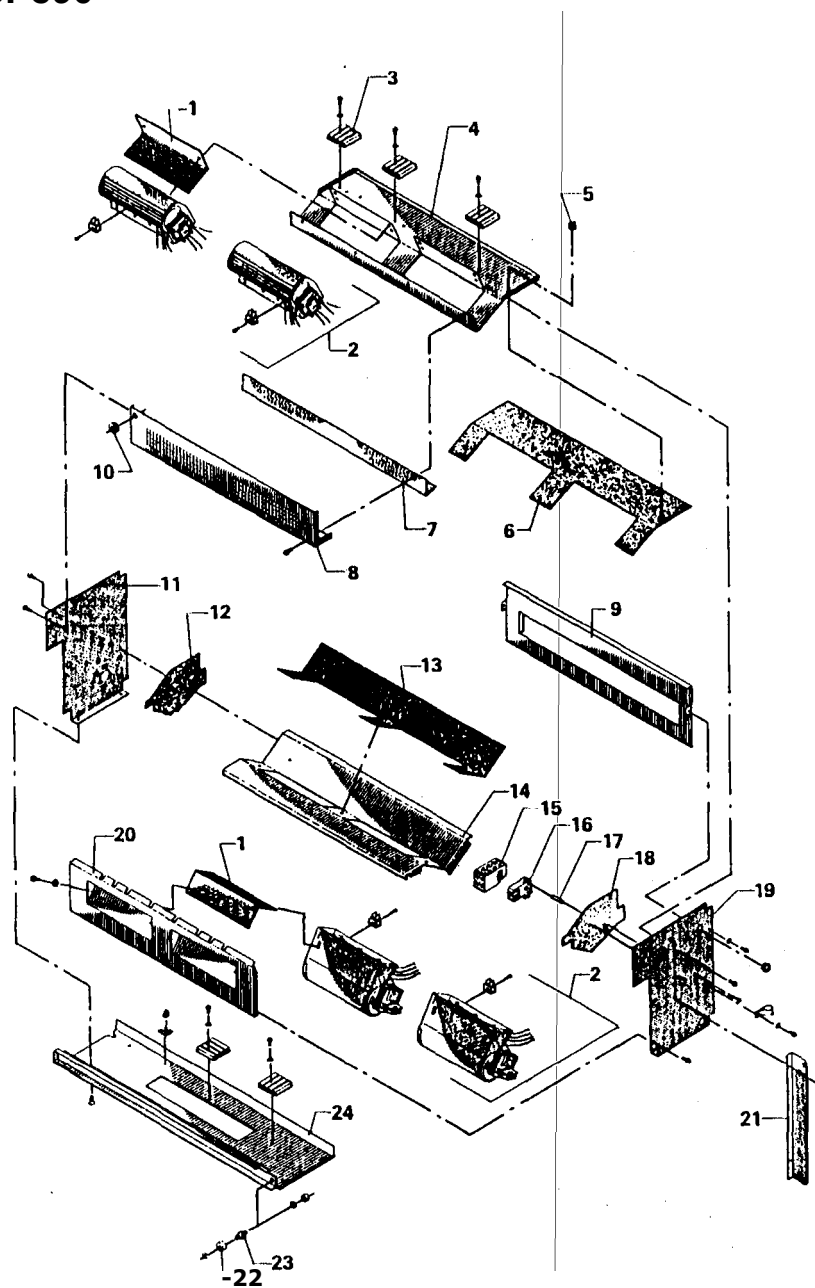
GROUP 26 - Drive Assembly - SP890



GROUP 26 - Drive Assembly - SP890

KEY	PART NUMBER	DESCRIPTION
i	039-430-002	CHASSIS, DRIVE
2	039-433-002	BRACKET
3	296-206-000	HEATER, CONTROL
4	411-525-000	RECEPTACLE
5	411-520-000	PLUG, 4 POL.
6	033-344-000	LABEL
7	081-117-000	MOTOR ASSEMBLY 220/240V
8	413-015-000	MOTOR 220V/240V 50/60 HZ
9	030-148-000	PULLEY, 1875
10	241-007-000	DRIVE ASSEMBLY, 60 HZ
10	241-006-000	DRIVE ASSEMBLY, 50 HZ
11	030-098-000	WORM WHEEL, RIGHT
12	451-021-000	BEARING, NEEDLE, RADIAL
13	057-139-000	BEARING BLOCK
14	451-016-013	PLATE, BEARING
15	451-015-013	BEARING, NEEDLE, AXIAL
16	452-028-000	BELT, TOOTHED, 56 T
17	030-147-000	PULLEY, 1215, 50 HZ
17	030-166-000	PULLEY, 1415, 60HZ
18	412-533-000	GROMMET
19	041-772-003	BRACKET
20	054-225-000	SHAFT
21	412-513-000	JOGGLE, CABLE

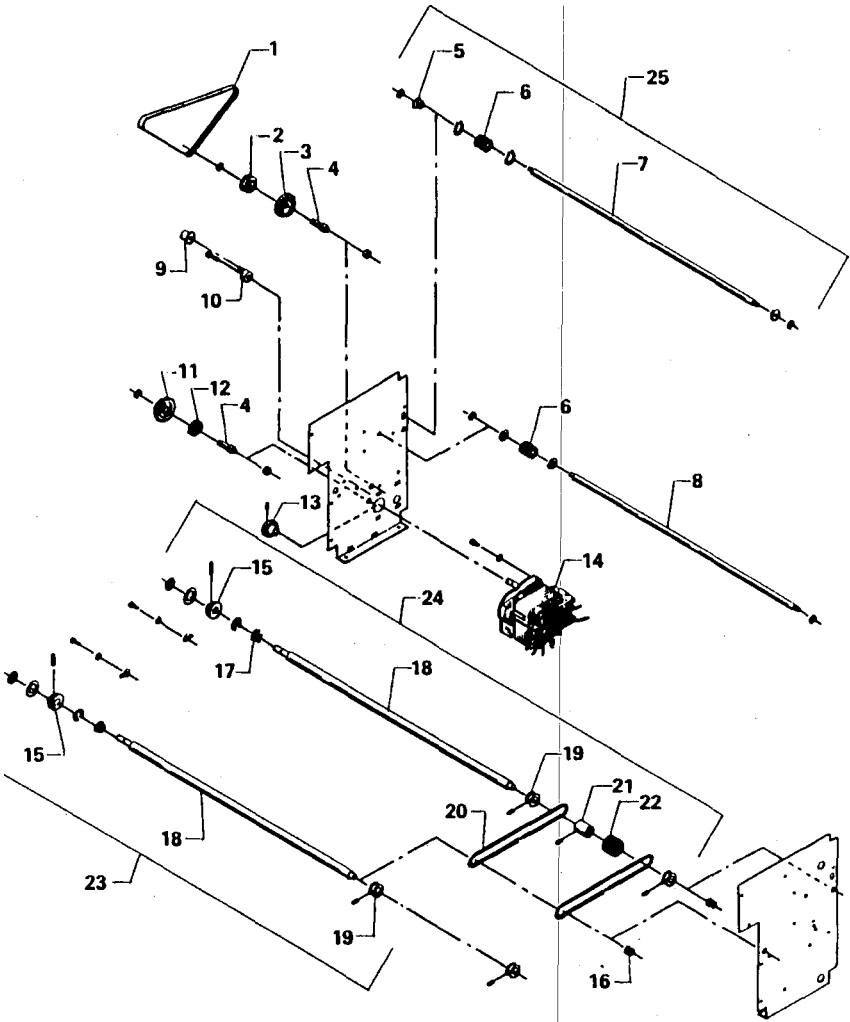
GROUP 27 - Drying Module 1 - SP890



GROUP 27 - Drying Module 1 - SP890

KEY	PART NUMBER	DESCRIPTION
1	045-120-003	GRATE
9	081-522-000	FAN AND HEATER 160 DEG.C.
3	412-877-000	TERMINAL STRIP, 4 POL
4	039-517-003	AIR DUCT, UPPER
5	450-051-000	NIPPLE, 0 12
6	039-518-000	INSULATION
7	039-504-000	GUIDE
8	045-214-003	COVER, UPPER HEATER
9	026-086-003	COVER, EXIT
10	412-544-000	STRAIN RELIEF
11	037-220-003	CHASSIS, REAR
12	059-548-000	INSULATION, REAR
13	039-516-000	INSULATION
14	039-515-003	AIRDUCT, LOWER
15	020-868-003	INSULATING COVER
16	065-678-000	SWITCH, THERMO
17	057-159-000	SPACER
18	059-549-000	INSULATION, FRONT
19	039-825-003	CHASSIS, FRONT
20	039-512-003	BRACKET
21	038-172-003	LIGHT COVER
22	060-023-000	ROLLER
23	055-118-000	JOURNAL
24	039-497-003	CHASSIS, BOTTOM

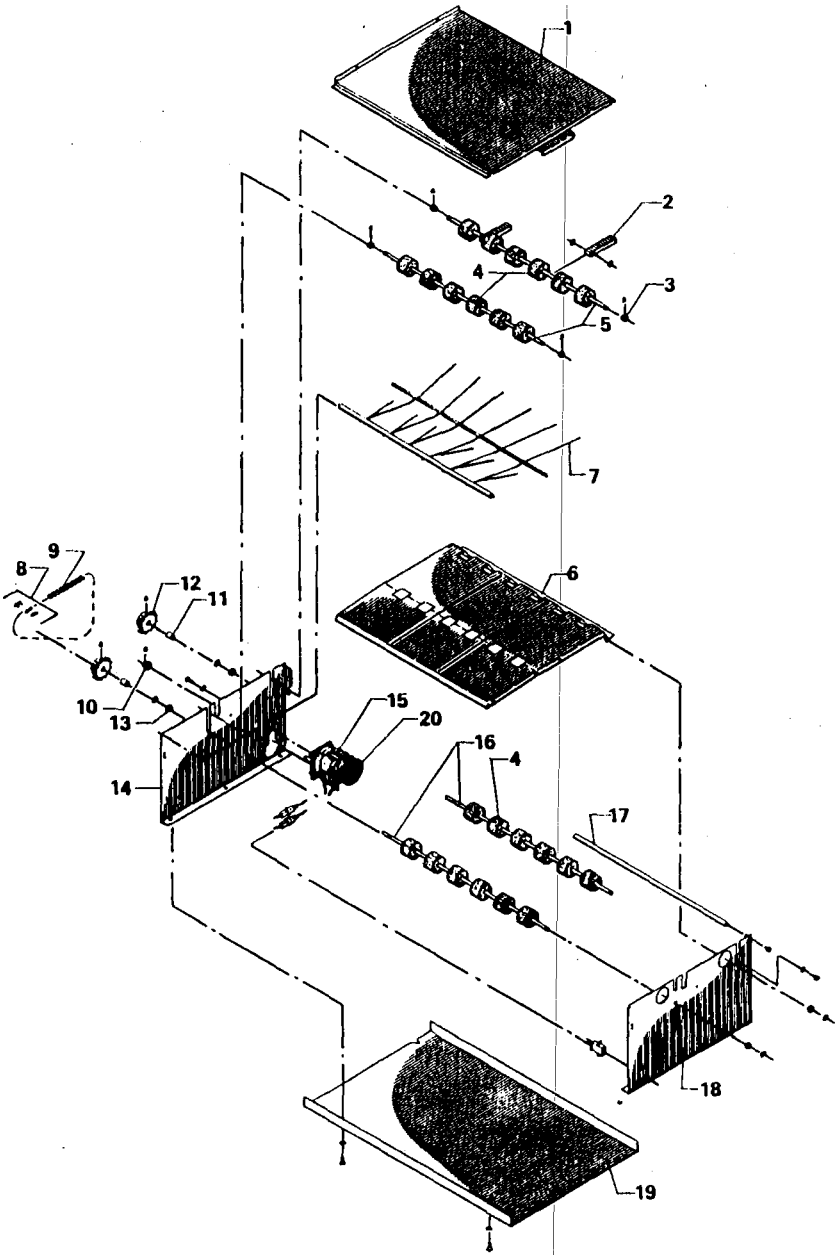
GROUP 28 - Drying Module 2 - SP890



GROUP 28 - Drying Module 2 - SP890

KEY	PART NUMBER .	DESCRIPTION
1	452-005-000	BELT, TOOTHED
2	030-219-000	PULLEY
3	030-426-000	GEAR, 401 M1
4	055-281-000	JOURNAL
5	055-222-000	BEARING, 0 6,15
6	060-128-000	ROLLER, FELT
7	054-285-000	SHAFT
8	054-769-000	SHAFT
9	055-256-000	BELT, TENSION WHEEL
10	055-292-000	ECCENTRIC
11	030-068-1.000	GEAR
12	030-090-000	GEAR
13	030-071-000	GEAR
14	413-030-000	MOTOR, 220V 50 HZ
15	030-089-000	PULLEY, 14 T
16	055-0/4-000	BEARING, 0 8,1
17	055-278-000	BUSHING
18	054-286-000	SHAFT
19	056-145-000	PULLEY
20	035-159-000	SPRING, TRANSPORT
21	057-552-000	BUSHING
22	022-136-000	ROLLER, FEED, RUBBER
23	254-024-000	SHAFT ASS'Y
24	254-025-000	SHAFT ASS'Y
25	254-026-000	SHAFT ASS'Y

GROUP 29 - Exit Transport Module - SP890



GROUP 29 - Exit Transport Module - SP890

KEY	PART NUMBER	DESCRIPTION
i	034-057-003	COVER
n	043-381-000	ARM
3	057-660-000	BUSHING
4	027-479-000	ROLLER, FOAM
5	054-763-000	SHAFT
6	043-386-000	GUIDE
7	043-447-000	GUIDE, WIRE
8	452-039-000	CHAIN, LINK
9	026-088-000	CHAIN
10	030-888-000	SPROCKET Z8
11	470-602-000	RING, RETAINING
12	030-886-000	SPROCKET Z28
13	055-222-000	BEARING, 0 6,15
14	034-056-003	CHASSIS, BACK
15	413-030-000	MOTOR, 220V 50 HZ
16	054-759-000	SHAFT
17	060-122-000	SHAFT
18	034-055-003	CHASSIS, FRONT
19	034-054-003	PLATE, BOTTOM
20	413-026-000	IMPELLER, DRIVE MOTOR.



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